

# SYLLABUS

With effect from 2017-2018

Outcome Based Education and Choice Based Credit System

## ಪಠ್ಯಕ್ರಮ

ಶೈಕ್ಷಣಿಕವರ್ಷ 2017-18

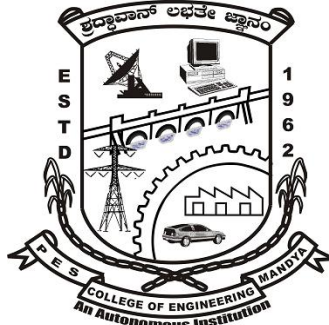
ಫಲತಾಂಶ ಆಧಾರಿತ ಶಿಕ್ಷಣ ಹಾಗೂ ಐಚ್ಛಿಕ ವಿಷಯಾಧಾರಿತ ಗಳಿಕೆ ಪದ್ಧತಿ

VII and VIII Semester

BACHELOR DEGREE

IN

INDUSTRIAL & PRODUCTION ENGINEERING



**P.E.S. College of Engineering**

Mandya - 571 401, Karnataka

(An Autonomous Institution under VTU, Belagavi)

**ಐ.ಇ.ಎಸ್. ತಾಂತ್ರಿಕ ಮಹಾವಿದ್ಯಾಲಯ**

ಮಂಡ್ಯ-571 401, ಕರ್ನಾಟಕ

(ವಿ.ಉ.ಯು, ಬೆಳಗಾವಿ ಅಡಿಯಲ್ಲಿನ ಸ್ವಾಯತ್ತ ಸಂಸ್ಥೆ)

## Preface

PES College of Engineering, Mandya, started in the year 1962, has become autonomous in the academic year 2008-09. Since, then it has been doing the academic and examination activities successfully. The college is running **Eight undergraduate** and **Eight Postgraduate** programs. It consists of Six M.Tech programs and other two postgraduate programs are MBA and MCA, which are affiliated to VTU.

India has recently become a Permanent Member by signing the Washington Accord. The accord was signed by the National Board of Accreditation (NBA) on behalf of India on 13<sup>th</sup> June 2014. It enables not only the mobility of our degree globally but also establishes equivalence to our degrees with that of the member nations such as Taiwan, Hong Kong, Ireland, Korea, Malaysia, New Zealand, Russia, Singapore, South Africa, Turkey, Australia, Canada and Japan. Among other signatories to the international agreement are the US and the UK. Implementation of Outcome Based Education (OBE) has been the core issue for enabling the equivalence and of Indian degrees and their mobility across the countries.

*Our Higher Educational Institution has adopted the Choice Based Credit System (CBCS) based semester structure with OBE scheme and grading system.*

The credit based OBE semester system provides flexibility in designing curriculum and assigning credits based on the course content and hours of teaching.

The OBE, emphasize on setting clear standards for observable, measurable outcomes of programs in stages. There lies a shift in thinking, teaching and learning processes moving towards Students Centric from Teacher Centric education. OBE standards focus on mathematics, language, science, attitudes, social skills & moral values.

The key features which may be used to judge, if a system has implemented an outcome based education system is mainly Standard based assessments that determines whether the students have achieved the stated standard. Assessments may take any form, so long as the process actually measure whether the student knows the required information or can perform the required task. Outcome based education is a commitment that all students of all groups will ultimately reach the same minimum standards. Outcome Based Education is a method or means which begins with the end in mind and constantly emphasizes continuous improvement.

Choice Based Credit System (CBCS) provides choice for students to select from the prescribed courses (core, Foundation, Foundation Elective, elective, open elective and minor or soft skill courses). The CBCS provides a 'cafeteria' type approach in which the students can Choose electives from a wide range of courses of their choice, learn at their own pace, undergo additional courses and acquire more than the required credits, adopt an interdisciplinary approach to learning which enables integration of concepts, theories, techniques, and, perspectives from two or more disciplines to advance fundamental understanding or to solve problems whose solutions are beyond the scope of a single discipline. These greatly enhance the skill/employability of students.

In order to increase the Industry/Corporate readiness, many Soft Skills and Personality Development modules have been added to the existing curriculum of the 2015 scheme. Industry Interactions have been made compulsory to enhance the field experience. In order to enhance creativity and innovation Mini Project and Industrial visit & Interaction are included in all undergraduate programs.

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Deputy Dean (Academic)  
Associate Professor,  
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Dr.P S Puttaswamy  
Dean (Academic)  
Professor,  
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## **Vision and Mission of the Institution**

### **Vision**

**“PESCE shall be a leading institution imparting quality engineering and management education developing creative and socially responsible professionals.”**

### **Mission**

- Provide state of the art infrastructure, motivate the faculty to be proficient in their field of specialization and adopt best teaching-learning practices.
- Impart engineering and managerial skills through competent and committed faculty using outcome based educational curriculum.
- Inculcate professional ethics, leadership qualities and entrepreneurial skills to meet the societal needs.
- Promote research, product development and industry-institution interaction.

## **DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING**

### **About The Department**

The Department of Industrial & Production Engineering was started during the year 1982 with a mission to produce the students of good management skill to cater the need of the advanced and globalized market which demand quality management people. The program offered in the department is B.E. in Industrial & Production Engineering. The department has very well experienced qualified teaching faculty among which three doctoral degree holders one is submitting his thesis and two are pursuing Post graduate courses.

The department strives hard to bring out well qualified students through all the available sources of teaching audio visual, interactive methods in teaching-learning process. The department has well-equipped laboratories, latest software facilities, to prepare the students industry ready when they become graduates.

The curriculum is designed involving industry, academia personnel to meet the demands of the current scenario and updated constantly according to industrial needs. The department regularly organizes technical talks by inviting experts from various industries and institutes, organizes industrial visits to enhance the practical knowledge of the students.

### **Vision and Mission of the Department**

#### **• VISION**

Contribute to achieve or pursue academic excellence for imparting quality education in I & P Engineering and to carry out the research activity on continuous basis to develop competent and social responsible engineers and managers.

- **MISSION**

1. To educate them in the fundamental concept, knowledge, skills in theory and practices.
2. To prepare them through skilled programmes for better Employment as engineers and managers or pursuit of advanced degrees in Industrial, Production and Mechanical Engineering fields.
3. To inculcate qualities of communication skills, professional personality and ethical values to make them the responsible and competent professionals.

### **Program Educational Objectives (PEO)**

**PEO1:** Industrial and Production Engineering program will prepare graduates who will have the ability to apply the principles and techniques of traditional and modern quantitative, qualitative analysis, synthesis and effectively interpret, evaluate, select, and communicate the desired alternative in both manufacturing and service industries.

**PEO2:** Industrial and Production Engineering program will prepare its graduates who will possess the required engineering competence in industrial engineering, production engineering and managerial skills.

**PEO3:** Industrial and Production Engineering program will prepare graduates, who possess communication skills, professional personality and ethical

### **Program Outcomes**

**PO1. Engineering knowledge:** Apply the knowledge of mathematics, science, engineering fundamentals, and an engineering specialization to the solution of complex engineering problems.

**PO2. Problem analysis:** Identify, formulate, review research literature, and analyze complex engineering problems reaching substantiated conclusions using first principles of mathematics, natural sciences, and engineering sciences.

**PO3. Design/development of solutions:** Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations

**PO4. Conduct investigations of complex problems:** Use research-based knowledge and research methods including design of experiments, analysis and interpretation of data, and synthesis of the information to provide valid conclusions.

**PO5. Modern tool usage:** Create, select, and apply appropriate techniques, resources, and modern engineering and IT tools including prediction and modeling to complex engineering activities with an understanding of the limitations.

**PO6. The engineer and society:** Apply reasoning informed by the contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to the professional engineering practice.

**PO7. Environment and sustainability:** Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate the knowledge of, and need for sustainable development.

**PO8. Ethics:** Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.

**PO9. Individual and team work:** Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.

**PO10. Communication:** Communicate effectively on complex engineering activities with the engineering community and with society at large, such as, being able to comprehend and write effective reports and design documentation, make effective presentations, and give and receive clear instructions.

**PO11. Project management and finance:** Demonstrate knowledge and understanding of the engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments

**PO12. Life-long learning:** Recognize the need for, and have the preparation and ability to engage in independent and life-long learning in the broadest context of technological change.

#### **Program Specific Outcomes (PSOs):**

**PSO 1:** Industrial & Production Engineering graduates will be able to apply the knowledge acquired in the program about materials and finishing process.

**PSO2:** Industrial & Production Engineering graduates will be able design product based on Ergonomic Principles

SCHEME OF TEACHING AND EXAMINATION									
VII Semester B. E. (I&P E)									
Sl No	Subject Code	Subject Title	Teaching Department	Credits	Teaching Hours / Week	Examination Duration / Marks			
					L : T : P	Hrs	CIE	SEE	Total
1	P15IP71	Supply Chain Management	I&P E	4	4 : 0 : 0	04	50	50	100
2	P15IP72	Operations Management	I&P E	4	4 : 0 : 0	04	50	50	100
3	P15IP73	Operation Research	I&P E	4	4 : 0 : 0	04	50	50	100
4	P15IP74*	Elective –IV	I&P E	3	4 : 0 : 0	04	50	50	100
5	P15IP75*	Open Elective-I	I&P E	3	4 : 0 : 0	04	50	50	100
6	P15IPL76	Machine Tool Testing Lab	I&P E	1.5	0 : 0 : 3	03	50	50	100
7	P15IPL77	CNC & Robotics Lab	I&P E	1.5	0 : 0 : 3	03	50	50	100
8	P15IP78	Project Work Phase-I	I&P E	2	0 : 0 : 4	02	--	50	50
<b>Total</b>				<b>23</b>			<b>350</b>	<b>400</b>	<b>750</b>
<b>Note:-L : Lecture, T : Tutorial, P : Practical's, CIE : Continuous Internal Evaluation, SEE : Semester End Examination</b>									

Foundation Elective			Elective-1		
Sl No	Course Code	Course Title	Sl No	Course Code	Course Title
1	P15IP751	Principles of Marketing	1	P15IP751	Principles of Marketing
2	P15IP752	Financial Management	2	P15IP752	Financial Management
3	P15IP753	World Class Manufacturing	3	P15IP753	World Class Manufacturing
4	P15IP754	Management Information System	4	P15IP754	Management Information System

**SCHEME OF TEACHING AND EXAMINATION**

**VIII Semester B. E. (I&P E)**

Sl No	Subject Code	Subject Title	Teaching Department	Credits	Teaching Hours / Week	Examination Duration / Marks			
						(Hrs)	CIE	SEE	Total
						L : T : P			
1	P15IP81	Hydraulic & Pneumatic Systems	I&P E	3	4 : 0 : 0	04	50	50	100
2	P15P82*	Elective –V	I&P E	3	4 : 0 : 0	04	50	50	100
3	P15IP83*	Elective –VI	I&P E	3	4 : 0 : 0	04	50	50	100
4	P15IP84*	Open Elective-II	I&P E	3	4 : 0 : 0	04	50	50	100
5	P15IP85	Project Work Phase-II	I&P E	8	0 : 0 : 16	16	50	100	150
6	P15IP86	Self-Study Course & Seminar	I&P E	2	0 : 0 : 2	02	50	--	50
<b>Total</b>				<b>22</b>			<b>300</b>	<b>300</b>	<b>600</b>

**Note:** L : Lecture, T : Tutorial, P : Practical's, CIE : Continuous Internal Evaluation, SEE : Semester End Examination

Elective –V			Elective-VI		
Sl No	Course Code	Course Title	Sl No	Course Code	Course Title
1	P15IP821	Total Quality Management	1	P15IP831	Product Design and Manufacturing
2	P15IP822	Materials Management	2	P15IP832	Concurrent Engineering
3	P15IP823	Organizational Behaviour	3	P15IP833	Rapid Prototyping
4	P15IP824	Engineering System Design	4	P15IP834	Industrial Automation.

Open Elective-II		
Sl No	Course Code	Course Title
1	P15IP841	Just In Time Manufacturing
2	P15IP842	Database Management System
3	P15IP843	Project Management
4	P15IP844	Production Planning & Control.

## Semester VII

<b>Course Title: Supply Chain Management</b>			
Course Code: P15IP71	Semester: VII	L -T- P- H : 4 – 0 – 0- 4	Credit: 4
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

### **Prerequisites:**

Students should have the knowledge of management and entrepreneurship, human resource management, knowledge of reading Supply Chains is essential.

### **Course Learning Objectives:**

At the end of the Course the students should be able to:

The aim of the course is to provide the students an opportunity to gain the knowledge in the field of management.

1. Apply the fundamental concepts of management principal and to solve the problems.[L2]
2. To demonstrate the operation principles, advantages, applications, limitations of the several of source and transportation. [L2]
3. To gain the knowledge for Supply Chain management.[L1]
4. The students gain the knowledge of different Supply chain flows.[L1]
5. The students understand the different methods of IT supply Chain.L2]
6. Develop the skill to apply, analyze basic of Role, Design. Supply Chain Network (SCN) – Role, Factors, Framework for Design Decisions.[L3]

### **Relevance of the Course:**

Supply chain management is an application course in BE (Industrial and Production) program that builds Supply chain and management ideas for Supply chain management application. The course aims at developing the understanding of advanced Supply chain management. It helps the student's skill in Supply chain management.

## **Course Content**

### **Unit – I**

**Building a Strategic Frame Work to Analyze Supply Chains:** Supply chain stages and decision phases process view of a supply chain. Supply chain flows. Examples of supply chains. Competitive and supply chain strategies. Achieving strategic fit. Expanding strategic scope. Drivers of supply chain performance. Framework for structuring drivers – Inventory, Transportation, Facilities, Information. Obstacles to achieving fit Case discussions. **10 Hours**

### **Unit – II**

**Designing the Supply Chain Network:** Distribution Networking – Role, Design. Supply Chain Network (SCN) – Role, Factors, Framework for Design Decisions.

**Facility Location and Network Design:** Models for facility location and capacity allocation. Impact of uncertainty on SCN – discounted cash flow analysis, evaluating network design decisions using decision using decision trees. **11 Hours**



### Unit – III

**Planning and Managing Inventories in a Supply Chain:** Review of inventory concepts. Trade promotions, Managing multi echelon cycle inventory, safety inventory determination. Impact of supply uncertainty aggregation and replenishment policies on safety inventory. Optimum level of product availability; importance factors. Managerial levers to improve supply chain profitability. **10 Hours**

### Unit – IV

**Sourcing, Transportation and Pricing Products:** Role of sourcing, supplier - scoring & assessment, selection and contracts. Design collaboration. Role of transportation, Factors affecting transportation decisions. Modes of transportation and their performance characteristics. Designing transportation network. Trade-off in transportation design. Tailored transportation, Routing and scheduling in transportation. International transportation Role Revenue Management in the supply chain, Revenue management for: Multiple customer segments, perishable assets, seasonal demand, bulk and spot contracts. **11 Hours**

### Unit – V

**Coordination and Technology in the Supply Chain:** Co-ordination in a supply chain: Bullwhip effect. Obstacles to coordination. Managerial levers to achieve co-ordination, Building strategic partnerships. The role of IT supply Chain, The Supply Chain IT framework, CRM, Internal SCM, SRM. The role of E-business in a supply chain, The E-business framework, E-business in practice. Case discussion.

**Emerging Concepts:** Reverse Logistics; Reasons, Activities, Role. RFID Systems; Components, applications, implementation. Lean supply chains, Implementation of Six Sigma in Supply Chains. **10 Hours**

#### Text Book

1. Supply Chain Management – 2001, Strategy, Planning & Operation. Sunil Chopra & Peter Meindl; Pearson Education Asia, ISBN: 81-7808-272-1.

#### Reference Books

2. Supply Chain Redesign – Transforming Supply Chains into Integrated Value Systems, Robert B Handfield, Ernest L Nichols, Jr. 2002, Pearson Education Inc, ISBN: 81-297-0113-8
3. Modelling the Supply Chain- Jeremy F Shapiro, Duxbury 2002, Thomson Learning, ISBN 0-534-37363

#### Course Learning Outcome

1. The students should learn and understand necessity of Supply Chain management.
2. Demonstrate ability to make use Supply Chain.
3. Students will be able to use different types of Dynamometers
4. The students get exposure to different types of Supply chain flows methods.
5. Students should be able to demonstrate the knowledge of Supply Chain management.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Apply the fundamental concepts of management principal and to solve the problems.	2	1	-	-	-							2		
<b>CO2</b>	The operation principles and applications Supply chain	1	2	-	-	-							2		
<b>CO3</b>	Different types of Supply chain flows methods.	3	2	3	-	3							2		
<b>CO4</b>	Advantages and limitations of the various of source and transportation	3	2	2	-	2							2		
<b>CO5</b>	Develop the skill to apply, analyze basic of Role, Design.	3	3	2	-	3							2		

Course Title: <b>Operations Management</b>			
Course Code: P15IP72	Semester: VII	L-T-P-H : 4 -0 -0-4	Credits: 4
Contact Period - Lecture: 52Hrs.; Exam: 3Hrs.	Weightage: CIE: 50 %; SEE: 50%		

**Prerequisites:** The students should have undergone the course on Production Engineering, Quality Control and Industrial Management.

#### Course Learning Objectives (CLOs):

In this course students will be able to,

1. Understand the Historical development of Operations Management concept, types of Manufacturing systems, concept of Productivity [L2].
2. Understand the importance of decision making in an organization and different methodologies and models [L2].
3. Identify the Objectives, variables and different methods used for Forecasting [L3].
4. Understand the importance of MRP and CRP techniques [L2].
5. Identify and analyze the different Scheduling and controlling techniques and Lean System concept [L3].

#### Relevance of the Course:

Operations Management is a subject which deals with the concept of,

- Operations in production and service organization,
- Productivity – concepts, methods to improve productivity,
- Importance of Decision making,
- Forecasting – concepts, methods and various models of forecasting,
- MRP and CRP concepts and
- Scheduling and Controlling techniques.

## Course Content

### Unit - I

**Operations Management Concepts:** Introduction, Historical development, The trend: Information and Non-manufacturing systems, Operations management, Factors affecting productivity, International dimensions of productivity, The environment of operations, Product systems decisions- a look ahead. **4 Hours**

**Operations Decision Making:** Introduction, Management as a science, Characteristics of decisions, Framework for decision making, Decision methodology, Decision support systems, Economic models, Statistical models. **6 Hours**

### Unit - II

**System Design and Capacity:** Introduction, Manufacturing and service systems, Design and systems capacity, Capacity planning. **2 Hours**

**Forecasting Demand:** Forecasting objectives and uses, Forecasting variables, Opinion and Judgmental methods, Time series methods, Exponential smoothing, Regression and correlation methods, Application and control of forecasts. **6 Hours**

**Aggregate Planning:** Introduction- planning and scheduling, Objectives of aggregate planning, Aggregate planning methods. **4 Hours**

### Unit – III

**Master Scheduling:** Master scheduling objectives, Master scheduling methods. **3 Hours**

**Material and Capacity Requirements Planning:** Overview: MRP and CRP, MRP: Underlying concepts, System parameters, MRP logic, System refinements, Capacity management, CRP activities. **7 Hours**

### Unit - IV

**Scheduling and Controlling Production Activities:** Introduction, PAC, Objectives and Data requirements, scheduling strategy and guide lines, Scheduling methodology, priority control and capacity control. **5 Hours**

**Single Machine Scheduling:** Concept, measures of performance, SPT rule, Weighted SPT rule, EDD rule and minimizing the number of tardy jobs. **5 Hours**

### Unit – V

**Flow –Shop Scheduling:** Introduction, Johnson’s rule for ‘n’ jobs on 2 and 3 machines, CDS heuristic.

**Job-Shop Scheduling:** Types of schedules, Heuristic procedure, and scheduling 2 jobs on ‘m’ machines. **6 Hours**

**Automated Material Handling and Storage:** Material functions, types of material handling equipment, analysis of material handling systems, design of systems, conveyor system, automated guided vehicle systems and automated storage / retrieval systems. **4 Hours**

### Text Books:

1. Operations Management- Monks, J.G., McGraw-Hill International Editions, 1987.
2. Production and Operations Management- Pannerselvam. R, 2<sup>nd</sup> edition PHI.
3. Productions & operations management - Adam & Ebert.5<sup>th</sup> edition PHI.

### Reference Books:

1. Modern Production/Operations Management- Buffa, Wiely Eastern Ltd., 4th edition.
2. Production and Operations Management- Chary, S.N, Tata- McGraw Hill., 3rd edition.
3. Operations management - James Dilworth. PHI, 3rd edition.
4. Operations Management – Lee J Karjewski and Larry P Ritzman, strategy and Analysis, 6th Edn, Pearson Education Asia.

**Course Outcomes:**

After learning all the units of the course, the student is able to,

1. Define importance of management in the organization and the different types of in an organization. To identify and evaluate comparative approaches to operations management in a global context.
2. Distinguish between the Manufacturing and Service oriented organizations and solve the problems on decision making.
3. Define the different types of Forecasting Techniques and solve the different problems on Forecasting Technique.
4. Understand the concept of Break-even point and solve the different types of problems.
5. Understand the concept of Scheduling and solve the different types of problems on Scheduling.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Define importance of management in the organization and the different types of in an organization.	2	2			1						1	1	1	
<b>CO2</b>	Distinguish between the Manufacturing and Service oriented organizations and solve the problems on decision making.	2	2	1	1	1			1			2			
<b>CO3</b>	Define the different types of Forecasting Techniques and solve the different problems on Forecasting Technique.	2	2	1	1	1			1			2			
<b>CO4</b>	Understand the concept of Break-even point and solve the different types of problems.	2	2			2						2	2	2	
<b>CO5</b>	Understand the concept of Scheduling and solve the different types of problems on Scheduling.	2	2			2						2	2	2	

<b>Course Title: Operation Research.</b>			
Course Code: P15IP73	Semester: VII	L-T-P-H : 4 -1 -0 -4	Credit: 4
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** The students should have undergone the course on Operations Management.

### Course Learning Objectives (CLO):

At the end of the course the students should be able to,

- Identify and develop operational research models from the verbal description of the real system.[L3]
- Understand the mathematical tools that are needed to solve optimization problems.[L2]
- Use mathematical software to solve the proposed models. [L3]
- Develop a report that describes the model and the solving technique, analyses the results and propose recommendations in language understandable to the decision-making processes in Management Engineering. [L3]

### Relevance of the Course:

Operations Research is a subject which deals with the concept of,

- Methodology of Operations Research.
- Linear programming: solving methods, duality, and sensitivity analysis.
- Integer Programming.
- Network flows. Multi-criteria decision techniques.
- Decision making under uncertainty and risk.
- Game theory.
- Dynamic programming.

## Course Content

### Unit - I

**Introduction:** OR methodology, Definition of OR, Application of OR to engineering and Managerial problems, Features of OR models, Limitation of OR. Models of OR.

**Linear Programming Basics:** Definition, mathematical formulation, standard form, Solution space, solution – feasible, basic feasible, optimal, infeasible, multiple, Redundancy, Degeneracy. Graphical method, Duality in LPP. **9 Hours**

### Unit - II

**Linear Programming Methods:** Simplex method, variants of simplex algorithm – Artificial basis techniques, Economic interpretation of Dual, Solution of LPP using duality concept, Dual simplex method. **10 Hours**

### Unit - III

**Transportation Problem:** Formulation of transportation model, Basic feasible solution using different methods (North-West corner, Least Cost, Vogel's Approximation Method) Optimality Methods. Unbalanced transportation problem, Degeneracy in transportation problems, Variants in Transportation Problems, Applications of Transportation problems.

**Assignment Problem:** Formulation of the Assignment problem, unbalanced assignment

problem, travelling salesman problem

**12 Hours**

**Unit – IV**

**Replacement Analysis:** Introduction, reasons for replacement, Individual Replacement of machinery or equipment with/without value of money, Group Replacement Policies, Problems.

**Project Management Using Network Analysis:** Network construction, determination of critical path and duration, floats. PERT- Estimation of project duration, variance and crashing

**11 Hours**

**Unit - V**

**Queuing Theory:** Queuing system and their characteristics, The M/M/I Queuing system, Steady state performance analyzing of M/M/1 queuing model.

**Game Theory:** Formulations of games, Two person zero sum game, games with and without saddle point, graphical solutions ( $2 \times n$ ,  $m \times 2$  game), and dominance property. **10 Hours**

**Text Books:**

1. Operation Research and Introduction- Taha H A, Prentice Hall of India, 6<sup>th</sup> Edition, Latest Edition with ISBN:
2. Principles of Operations Research-Philips, Ravindram and Soleberg– Theory and Practice, PHI, 2<sup>nd</sup> Edition, 2007

**Reference Books:**

1. Hiller and Libermann, “Introduction to Operation Research”, McGraw Hill 5th Edn.
2. S.D. Sharma, “Operations Research”, Kedarnath Ramnath & Co, 1996
3. J K Sharma, “Operations Research Theory and Application”, Pearson Education Pvt Ltd, 2<sup>nd</sup> Edn, ISBN-0333 92394-4
4. Kanthi Swarup & others, “Operations Research”, Sultan Chand and Sons. 1992.

**Course Outcomes:**

Upon successful completion of the course, the students will be able to

1. **Identify** and **Develop** operational research models that consider the key elements of the real world problem from the verbal description of the real system.
2. **Solve** the linear programming models for their optimal solution and interpret the model’s solution.
3. **Analyze** and **Solve** managerial problems in industry so that they are able to use resources more effectively using assignment and transportation model.
4. Select mathematical and computational modeling of real decision making problems, including the use of modeling tools and computational tools, as well as analytic skills to **Evaluate** the problems under uncertainty.
5. **Design** new simple models: CPM, PERT, to improve decision-making and develop critical thinking and objective analysis of decision problems.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	<b>Identify</b> and <b>Develop</b> operational research models that consider the key elements of the real world problem from the verbal description of the real system.	2	2	1		2							2		
<b>CO2</b>	<b>Solve</b> the linear programming models for their optimal solution and interpret the model's solution.	3	2	2	2	2							2		
<b>CO3</b>	<b>Analyze</b> and <b>Solve</b> managerial problems in industry so that they are able to use resources more effectively using assignment and transportation model.	3	2	3		2							2		
<b>CO4</b>	Select mathematical and computational modeling of real decision making problems, including the use of modeling tools and computational tools, as well as analytic skills to <b>Evaluate</b> the problems under uncertainty.	3	3	3		2							2		
<b>CO5</b>	<b>Design</b> new simple models: CPM, PERT, to improve decision-making and develop critical thinking and objective analysis of decision problems.	2	2	2		3							2		

Course Title: <b>Mechatronics</b>			
Course Code:P15IP741	Sem: VII	L-T-P-H: 4-0-0-4	Credits: 3
Contact Period: Lecture:52Hr	Exam: 3Hr	Weightage: CIE:50; SEE:50	

**Prerequisites:** Students should have the knowledge of Basic Electronic and Electrical.

**Course Learning Objectives (CLO):**

This Course aims the students, should be able to

- Define mechatronics and appreciate its relevance in engineering.
- Explain operational characteristics of electrical actuation systems.
- Understand microprocessors system and Artificial intelligence.
- Define logic gates and understand the concept of PLC.



## Course Content

### Unit – I

**Introduction:** Evaluation of Mechatronics, Mechatronics system, Measurement systems, control system- open and closed, elements of close loop control system, Mechatronics approaches- Principle of working of Automatic Washing Machine, Automatic Camera, Engine Management System.

**Sensors and Transducers:** Definition, performance terminology, static and dynamic characteristics, optical encoders, pneumatic sensors, proximity switches, Hall Effect sensors, tactile sensors, selection of sensors. **10 Hours**

### Unit – II

**Signal Conditioning:** Introduction, the operational amplifier, protection, filtering, digital signals, multiplexer, data acquisition system, digital signal processing, and pulse modulation.

**Data Presentation System:** Displays, Data Presentation Elements- Analogue and Digital Meters, Visual Display Unit, Magnetic Recording- Magnetic Recording Codes, Magnetic Discs, Display - LED displays, Data Logger System. **11 Hours**

### Unit – III

**Microprocessors and Microcontrollers:** Introduction to Microprocessor systems, digital control, Buses- types of buses, General internal architecture of a microprocessor, memory, 8085A architecture, Microcontrollers- Concept, Difference between Microprocessor and Micro controllers.

**Logic gates-** Definition, Types of logic gates- AND, OR, NOT, NAND, NOR, XOR GATES, Application of logic gates. **11 Hours**

### Unit – IV

**Electrical Actuation System:** Electrical systems, Solenoids, Relays. Solid state switches – Diodes, Thyristors and Triacs, bipolar Transistors, Darlington pair, MOSFETs. DC Motors – brush type, dc motor with field coils, brushless type. AC Motor – single phase, three phase induction motor. Stepper motor. **10 Hours**

### Unit – V

**Artificial Intelligence:** Introduction, perception and cognition, neural networks, Reasoning, Learning.

**Programmable Logic Controllers:** Introduction, architecture, features of PLC, PLC programming, ladder programming, logic functions, latching and internal relays, sequencing, timers and counters, shift registers, master and jump controls, analogue input/output. **10 Hours**

### Text Books:

1. “Mechatronics–Electronic Control Systems in Mechanical and Electrical Engineering” by W. Bolton, Pearson education, 4th edition, 2014.

### Reference Books:

1. “Introduction to mechatronics and measurement systems”, – David G. Alciatore and Michel Bihistand, Tata McGraw Hill, 3<sup>rd</sup> edition, 2012.
2. “Mechatronics – Principles, Concepts and Applications”, Nitaigour and Premchand Mahalik, Tata McGraw Hill, 3<sup>rd</sup> edition, 2011.



**Course Outcomes:**

1. Define mechatronics and recognize the need for models of systems in order to predict their Behaviour.
2. Explain requirements of signal conditioning and digital signal processing.
3. Define logic gates and describe the structure of microprocessor and microcontroller.
4. Evaluate operational characteristics of electrical actuation system and explain the principle of various motors.
5. Define Artificial Intelligence and describe basic structure of PLCs and their operations.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Define mechatronics and recognize the need for models of systems in order to predict their behaviour.	2	2	3		2							2		
<b>CO2</b>	Explain requirements of signal conditioning and digital signal processing.	2	2	2		1							2		
<b>CO3</b>	Define logic gates and describe the structure of microprocessor and microcontroller.	1	1	2		2							2		
<b>CO4</b>	Evaluate operational characteristics of electrical actuation system and explain the principle of various motors.	3	3	2		2							2		
<b>CO5</b>	Define Artificial Intelligence and describe basic structure of PLCs and their operations.	1	2	2		2							2		

Course Title: <b>Advanced Foundry Technology</b>			
Course Code:P15IP742	Sem: VII	L-T-P-H: 4-0-0-4	Credits: 3
Contact Period: Lecture:52Hr	Exam: 3Hr	Weightage: CIE:50; SEE:50	

**Prerequisites:** Students should have the knowledge of Production Technology and Material Science & Metallurgy.

**Course Learning Objectives (CLO):**

This Course aims the students, should be able to

- Define the concept of Design of casting.
- Define the concept and methods used in Al & Mg alloy.
- Explain the Inspection, testing and Quality issues.

- Understand concept of safety and environmental issues.

## Course Content

### Unit - I

**Design of Casting:** Introduction, casting design consideration, Design of a new casting, design and production of casting - program structure, parting line analysis, Heat center analysis, and Gating design.

**Aluminium alloy foundry:** Introduction, Cast Aluminium alloys, Properties, Melting of Al-alloy-Drossing, Gas absorption, Fluxing and Flushing, Grain Refinement, Processes, Shakeout & Cleaning. **11 Hours**

### Unit – II

**Magnesium alloy foundry:** Introduction, Mg casting alloy, Melting-Gas absorption, Grain refinement, Alloying, Sand Casting, gravity die casting, pressure die casting.

**Foundry Metallurgy:** Introduction, casting process, melting, superheating, Fluxing, Solidification & Segregation, Shrinkage, Hot tears, Control of gas unsoundness in casting, Stress relief of casting. **11 Hours**

### Unit – III

**Advanced Inspection & Testing:** Thermal Inspection, X-ray diffraction analysis, Material characterization, Automation of Surface defect detection, Image analysis, Industrial computed Tomography.

**Quality control in Foundries:** Introduction, quality control in pattern and mould making, melting, Heat-treatment, Fettling & cleaning, final inspection, Control Charts. **10 Hours**

### Unit – IV

**Application of Computer in Foundry Industry:** Introduction, Methods Engineering, Melting and Melt control, Sand testing, Ventilation system testing and maintenance, other computer application, Quality control in Foundry, CAD/CAM for Foundries, Flexible manufacturing, Robots. **10 Hours**

### Unit – V

**Foundry Environment:** Introduction, Hazardous wastes, waste water treatment, Hearing, Head, Hand, Eye and Face, Foot protection.

**Dust problems in Foundries:** Dust measurement and sampling, Dust control and Extraction in Foundries, Dust collecting equipment. **10 Hours**

### Text book:

1. O P Khana, Foundry Technology Dhanpat Rai & Sons, 15th Edition, 2011.
2. Beeley. P.R. (Buttersworth), Foundry Technology 2nd Edition, 2010

### Reference book:

1. P.N. Rao, “Manufacturing Technology”, TMH, 5<sup>th</sup> Edition, 2013.
2. Dr. K. Radhakrishna, “Manufacturing Process-I”, Sapna Book House, 2<sup>nd</sup> Edition, 2016.

**Course outcomes:**

At the end of the Course the students, should be able to

1. Explain the design program structure.
2. Explain the procedure for Al & Mg alloy foundry.
3. Describe inspection, testing and Quality control techniques.
4. Illustrate Application of Computer in Foundry Industry.
5. Examine environment and safety in foundry.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Explain the design program structure.	2	2	3		2							2	1	
<b>CO2</b>	Explain the procedure for Al & Mg alloy foundry.	2	2	2		1							2	1	
<b>CO3</b>	Describe inspection, testing and Quality control techniques.	1	1	2		2							2	1	
<b>CO4</b>	Illustrate Application of Computer in Foundry Industry.	2	1	1		3							2		
<b>CO5</b>	Examine environment and safety in foundry.	1	2	2		2	1						2		

Course Title: <b>Agile Manufacturing</b>			
Course Code: P15IP744	Semester: VII	L -T -P-H : 4 -0- 0-4	Credit: 3
Contact Period: Lecture: 52Hrs. Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:**

Students should have the knowledge of Manufacturing Technology, CAD/CAM.

**Course Learning Objectives:**

At the end of the Course the students should be able to:

1. Relate the fundamental concepts of machines, and role of Robots in Manufacturing Sector.
2. Demonstrate the operation principles, advantages, and applications, limitations of agile Manufacturing, QFD, and CAPP.

**Course Content****Unit - I**

**Agile Manufacturing:** Definition, business need, conceptual frame work, characteristics, generic features. Developing Agile Manufacturing: Enterprise, Strategies, integration of organization, workforce and technology, reference models, examples. **9 Hours**

### Unit – II

**Integration of Product /Process Development:** Principles, Robust design approach, Approaches to enhance ability in manufacturing, Role of QFD, Managing people in agile organization, Approaches. Application of It/Is Concepts in Agile Manufacturing: Strategies, Management of complexities and information. Flow, approaches, applications of multimedia to improve agility in manufacturing, system concepts. **11 Hours**

### Unit – III

**Computer Control Of Agile Manufacturing:** CAPP for Agile Manufacturing, Aggregate capacity planning and production line design / redesign in agile manufacturing, Cellular manufacturing, concepts, and examples.

**Corporate Knowledge Management In Agile Manufacturing:** Strategies, strategic options in agile manufacturing, Role of standards.

### Unit – IV

**Design Of Skill & Knowledge:** Enhancing technology for Machine tool system, Resumption of design requirement geometry, definition, methods, decision support for selection of cutting parameters, design enhancements, parametric approach only. **10 Hours**

### Unit -V

**Agile Manufacturing Through Management Driver:** Introduction, Organizational Structure for Achieving Agility, Employee Status in Agile Manufacturing, and Nature of Management Required for Implementing Agile Manufacturing Practices, Agile Manufacturing Through Time Management.

**Agility through Technology Driver:** Agile Manufacturing through Design Automation Technologies, Agile Manufacturing through Advanced Production Technologies. **11 Hours**

#### Text books:

1. ‘Agile Manufacturing- Forging New Frontiers’, Poul T Kidd, Amagow Co. UK, ISBN-0-201-63163-6, 1994
2. “Agile Manufacturing”, A Gunasekharan, the 21st Century Competitive strategy, ISBN -13 978-0-08-04 3567-1, Elsevier Press, India 135

#### Reference books:

1. O Levine Transitions to Agile Manufacturing, Joseph C Moutigomery and Lawrence – Staying Flexible for competitive advantage, ASQC quality press, Milwaukee. Wisconsin, USA 1996
2. Agile Development for Mass Customization, David M Andeson and B Joseph Pine, Irwin Professional Publishing, Chicago USA 1997
3. Lean and Agile Manufacturing by S.R Devadasan, V. Mohan Sivakumar. PHI Publication.

#### Course Outcome

At the end of the course the students should be able to:

1. Summarize the role of Agile Manufacturing in Manufacturing Sector.
2. Analyze the concept of Robust Design, QFD and Strategies used in Agile Manufacturing.
3. Enlighten the concept of CAPP, Cellular Manufacturing and Role of Computer in Agile

Manufacturing.

4. Describe the Techniques, Skills and Factors Affecting Agile Manufacturing.

5. Analyze the Role of Employee in Agile Manufacturing and Role of Management in Implementing Agile Manufacturing.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Summarize the role of Agile Manufacturing in Manufacturing Sector.	2	2	1		2							2	2	
<b>CO2</b>	Analyze the concept of Robust Design, QFD and Strategies used in Agile Manufacturing.	2	2	1		2							2	2	
<b>CO3</b>	Enlighten the concept of CAPP, Cellular Manufacturing and Role of Computer in Agile Manufacturing.	2	2	1		2							2	2	
<b>CO4</b>	Describe the Techniques, Skills and Factors Affecting Agile Manufacturing.	2	2	1		2							2	1	
<b>CO5</b>	Analyze the Role of Employee in Agile Manufacturing and Role of Management in Implementing Agile Manufacturing.	1	1	1		2							2		

Course Title: <b>Principles of Marketing</b>			
Course Code: P15IP751	Semester: VII	L-T- P-H: 4-0- 0-4	Credits: 3
Contact Period - Lecture: 4Hrs.;Exam: 3 Hrs.	Weightage: CIE: 50 %;		SEE: 50%

#### Prerequisites:

Students should have the knowledge of activities of Basics of Management, Statistics.

#### Course Learning Objectives (CLOs):

This Course aims to;

1. Illustrate the Basics of Marketing and its Management [L2]
2. Understanding the customer by through the Marketing information systems [L2]
3. Analyzing and comparing the consumer and Business Markets [L4]
4. Explaining the Product, Service and related strategies [L2]
5. Composing the proper Pricing and Distribution strategies [L6]

6. Designing the suitable Promotion system and maximizing the use of online marketing system [L6]

**Relevance of the Course:**

A principle of Marketing is an Open Elective course in BE program, which teaches basics of Marketing management and its techniques. It helps the students to become perfect engineer who can survive and challenge the competitive world by learning Marketing skills and hence can manage their organizations.

**Course Content**

**Unit - I**

**Introduction:** Definition of Marketing, The marketing process, understanding the market place and customer needs, Designing a customer- driven marketing strategy, The changing marketing landscape , Companywide Strategic planning, Marketing strategy and the Marketing mix, Managing the Marketing effort, Company's Micro and Macro Environment.

**Managing Marketing Information Systems to Gain Customer Insights:** Marketing Information and customer insights, Assessing Marketing information needs, developing marketing information, Marketing research, other marketing information considerations.

**11 Hours**

**Unit - II**

**Consumer Markets and Buying Behaviour:** Model of consumer behavior, classification of consumer goods Characteristics affecting Consumer behavior, Types of buying decision behavior, buying decision, Process, Market Segmentation, Market targeting. The buyer decision process for new products

**Business Markets and Business Behavior:** Scope, classification of business goods, characteristics of business markets, A model of business buyer behavior, participants in the Business buying process, major influences on business buyers, Business buying process. E-procurement.

**11 Hours**

**Unit -III**

**Product & Services:** The concept of a product, Levels of product, Individual product and service decisions: product line decisions, product mix decisions, services marketing, New – product; idea, new – product development process, product life cycle strategies.

**Product Related Strategies:** Branding strategy: Building strong brands, Packaging, Labeling, Product support services

**10 Hours**

**Unit -IV**

**Pricing:** Definition, Factors to consider when setting prices, New product pricing strategies product mix pricing strategies, price adjustment strategies, Initiating and Responding to price changes. Public policy and pricing.

**Distribution:** The nature and importance of Marketing channels, channel behavior and organization, channel design decisions, channel management decisions, marketing logistics and supply chain management.

**10 Hours**

**Unit – V**

**Promotion:** Advertising: Definition, objectives, Budget, Developing strategy, Public relations, Personal selling: Definition, Nature, Role of the sales force, managing the sales force, the personal selling process, Sales Promotion: Definition, objectives and Tools.

**Direct and Online Marketing: Benefits, Forms (Briefly)****10 Hours****Text books:**

1. Principles of Marketing- Philip Kotler, Gary Armstrong, PHI,. 13th edn, 2013
2. Marketing Management S.A Sherlaker, 2011

**Reference books:**

1. Fundamentals of Marketing- William J Stanton, McGraw Hill, 1994.
2. Marketing Management Text & Cases- Rajagopal, Vikas Publishing House, 2008

**Course Outcome**

1. Understanding the Marketing and its Management and marketing information systems
2. Describing and distinguishing the consumer and Business Markets and their behaviors.
3. Explaining the Product, Service and related strategies.
4. Proposing Pricing and Distribution strategies.
5. Composing the suitable Promotion system and using the online marketing system.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Understanding the Marketing and its Management and marketing information systems	2				1	1				1		1		
<b>CO2</b>	Describing and distinguishing the consumer and Business Markets and their behaviors.	1	2				1	1		2	2		2	1	
<b>CO3</b>	Explaining the Product, Service and related strategies	2				2	1		1			1	1		
<b>CO4</b>	Proposing Pricing and Distribution strategies.	1					1				1	1	2		
<b>CO5</b>	Composing the suitable Promotion system and using the online marketing system.	1	1	2		3		1	2		2	1			

<b>Course Title: Financial Management</b>			
Course Code: P15IP752	Semester: VII	L-T-P-H: 4-0-0-4	Credit:3
Contact Period: Lecture:52 Hr	Exam: 3Hr	Weightage: CIE:50%; SEE:50%	

**Prerequisites:** Knowledge of Engineering Economics, Management and Entrepreneurship

**Course Learning Objectives (CLOs):**

At the end of the Course the students should be able to:

1. To present basic knowledge about Financial Decisions in firm
2. To know the working capital requirement.
3. Able to understand the various issues in financial management.
4. An ability to know financial management in public sector enterprises

**Course Content**

**Unit – I**

**Introduction:** Evolution of Financial Management, Financial Decisions in firm, Goals, Forms of business organization, Risk- Return Tradeoff.

**Risk And Required Return:** Risk and return relationship, Business risk, financial risk, and risk in portfolio context, expected rate of return, Capital asset pricing model. **10 Hours**

**Unit – II**

**Capital Budgeting:** Risk analysis in Capital Budgeting, Cost of Capital – Debt, Preference, Equity forms of capital.

**Working Capital Management:** Characteristics of current assets, Factors influencing working capital requirement, Level of current assets, determination of operating cycle and cash cycle, cash requirement for working capital. **10 Hours**

**Unit – III**

**Long Term Financing:** Financing Decisions versus Investment Decisions, Sources of Long-Term Finance: Equality Capital, Retained Earnings, Preference Capital, Term Loans, Debentures, Raising Long-Term Finance: Venture Capital, Initial Public Offering, Public Issue by Listed Companies, Rights Issue. **10 Hours**

**Unit – IV**

**Capital Structure and Firm Value:** Assumption, Definition and approaches, Modigliani and Miller Mode, Capital Structure decisions – EBIT, EPS analysis, ROI, ROE analysis and Cash Flow comparative Analysis

**Dividend Value and Firm Value Models,** Reasons for payment of dividends, Dividend Policy, Bonus shares and stock splits, Dividend policies in practice. **10 Hours**

**Unit - V**

**International Financial Management:** World Monitoring system, Foreign Exchange Markets, International Parity Relationships, International Capital budgeting, Financing Foreign Operations, Raising Foreign Currency Finance, Financing Exports, Documents in International Trade, Foreign Exchange Exposure, Management of Foreign Exchange Exposure.



**Financial Management In Public Sector Enterprises:** Capital Budgeting, Long-term Financing, Working capital Management, Memorandum of Understanding, Financial Controls, Privatization. **12 Hours**

**Text books:**

1. Financial Management -Theory and practice, Prasanna Chandra TMH ISBN– 0-07-044501-X, 5th edition.
2. Financial accounting -B.S. Raman, United publication VoI II

**Reference Books:**

1. Financial Management .Text & Problems -Khan & Jain, TMH .ISBN 0—07-460208-X
2. Financial management -IM Pandey. Vikas Pub. House ISBN 0- 7069-5435-1.

**Course Outcomes**

1. The students should learn the financial decision making.
2. The students should be able to learn cash flow information and taxes
3. The students should be able to learn the risk analysis in capital budgeting
4. Students should be able to learn the principles and techniques of financial management.
5. Students should be able to learn the International Capital budgeting

Course Articulation Matrix															
Course Outcomes		Program Outcomes										PSO			
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	The students should learn the financial decision making.	2	1									3	1	1	
<b>CO2</b>	The students should be able to learn cash flow information and taxes.	2	1		1							3	1		
<b>CO3</b>	The students should be able to learn the risk analysis in capital budgeting.		1		1			1			1		1		1
<b>CO4</b>	Students should be able to learn the principles and techniques of financial management.	2										2			
<b>CO5</b>	Students should be able to learn the International Capital budgeting.	2			1	1					1	1	1		

<b>Course Title: World Class Manufacturing</b>			
Course Code: P15IP753	Semester: VII	L – T – P–H : 4 – 0 – 0 –4	Credits: 3
Contact Period - Lecture:52 Hrs. Exam:3 Hrs.		Weightage: CIE: 50 %; SEE: 50%	

**Prerequisites:** Basic knowledge of Management & Entrepreneurship, Operation management and Quality.

### Course Learning Objectives (CLOs)

At the end of the Course the students should be able to,

1. Explain the different frameworks, Manufacturing Excellence and Competitiveness of WCM.
2. Identify principles, practices and tools of WCM.
3. Explain the Benchmarking process concepts.
4. Define Reengineering and Explain Rethinking business process.
5. Explain the core of six sigma and six sigma different methods.
6. Discuss Activity Based Management and Theory of Constraints.

### Course Content

#### Unit – I

**Introduction to World Class Manufacturing:** Manufacturing Excellence and Competitiveness, What is world-Class Manufacturing-Hall's framework of world-Class Manufacturing (WCM),Gunn's Model of World-Class Manufacturing , Maskell's Model of World-Class Manufacturing.

**World Class Manufacturing:** The philosophy of world-class Manufacturing-The First Principles of World-Class Manufacturing, The practices of World-Class Manufacturing-The customers Interface, The Supplier Interface, World-Class Practices in the factory. **11 Hours**

#### Unit – II

**Principles and Practices of WCM:** Data collection plan, research-internal public domain sources, outside expert's etc. original research, site visits, and code of conduct. Analyzing the gap: Top displaying data, deciding and combining best work practices, Value Stream Mapping.  
**Systems and Tools for WCM:** The integration imperative, information management tools: product and process design tool, bar code systems. Material processing and handling tools: flexible manufacturing systems, rapid prototyping. **10 Hours**

#### Unit – III

**Benchmarking:** Definition, Need, Metrics, phases and objectives, managing benchmarking process, training and code of conduct, future scope and benchmarking process. What to benchmark: concept of step zero, priorities, business processes – linking to goals etc, investigation, documentation, performance measures, improving business processes. Whom to benchmarks: Developing candidate list, systematic search, refining the initial list. **10 Hours**

#### Unit – IV

**Reengineering:** Importance of 3Cs-customers takes charges, competition intensifies, and change becomes constant. Definition of Business Process Reengineering – fundamentals rethinking, radical redesign, and dramatic improvement.

**Rethinking business process, new world of and enabling role of information technology.**

**Quality Systems:** ISO 9000-2000, IS 14000, Frame Work for Business Excellence – Malcolm Baldrige Award, Deming’s Award. **10 Hours**

**Unit – V**

**Six Sigma:** The Basics, The core of Six Sigma(DMAIC), design for Six Sigma, DFSS and the customer, Quality time and the Bottom line , core of DFSS-IDOV method DFSS Metrics, Implementing DFSS.

**Activity Based Management (ABM):** Introduction, Traditional Cost Systems, Activity Based activity Based Costing, Activity Based Management, ABM Implementation, and Case Study.

**Theory of Constraints (TOC):** Theory of Inventive Problem Solving **11 Hours**

**Text books:**

1. Hammer, Michael and James Champy. Reengineering the corporation-A Manifesto for Business revolution, Nicholas Brealey Publishing ,London.- 1995
2. Finding and Implementing Best Practices- Business Process Benchmarking, Champ ,Robert C. Vision Books , New Delhi – 2008
3. World Class Manufacturing- A Strategic Perspective-Sahay B S, Saxena K B C, Ashish Kumar, MacMillan – India Ltd, ISBN 0333- 93-4741.
4. Six sigma for Managers- TMH 2002,Greg Brue,, ISBN- 0-07- 048639-5

**Reference books:**

1. Design for Six Sigma -Grege, TMH 2003,ISBN 0-07-058120
2. Clyde M. Creveling, Design for Six Sigma Technology and Product Development – Pearson Education – 2008.
3. Total Quality Management -Dale H. Besterfield, carol Besterfield- Minchna, glen H Besterfield and Mary Besterfield –Scare, ,3<sup>rd</sup> edition Pearson education, ISBN 81-297-0260-6

**Course Outcomes:**

After learning all the units of the course, the student is able to,

1. **Recognize** different frame work models followed by quality Guru’s and the Principles of WCM and Practices used in Factory.
2. **Summarize** the Importance of Data Collection Methods used and Tools used in Factory while implementing WCM.
3. **Analyse** the different methods of Bench Marking Process, and significance of Value Stream Mapping.
4. **Recognize** fundamental concepts of Reengineering and Quality system and Importance of ISO in Manufacturing Industries.
5. **Employing** Six Sigma concepts in industries and Impact of Activity Based Management and Theory of Constraints.

Course Articulation Matrix														
Course Outcomes		Program Outcomes											PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01
CO1	Recognize different frame work models followed by quality Guru's and the Principles of WCM and Practices used in Factory.	2			2	2				3	2			
CO2	Summarize the Importance of Data Collection Methods used and Tools used in Factory while implementing WCM.	2				2	2		3					
CO3	Analyse the different methods of Bench Marking Process, and significance of Value Stream Mapping.	2				3		2		2				
CO4	Recognize fundamental concepts of Reengineering and Quality system and Importance of ISO in Manufacturing Industries.	2		2	3		3							1
CO5	Employing Six Sigma concepts in industries and Impact of Activity Based Management and Theory of Constraints.	2		2		2	2			2				1

Course Title: <b>Management Information Systems</b>			
Course Code: P15P754	Semester: VII	L – T – P-H : 4 – 0 - 0-4	Credit: 3
Contact Period - Lecture: 52 Hrs.; Exam: 3 Hrs.		Weightage: CIE: 50 %; SEE: 50%	

**Prerequisites:**

Students should have the knowledge of activities of Management and fundamentals of programming.

**Course Learning Objectives (CLOs):**

This Course aims to;

1. Explaining the fundamentals of Information systems.[L2]
2. Analyzing the various Information systems suitable for business operations[L4]
3. Perceiving the Issues in managing information technology [L5]
4. Citing the E-business and developing its model.[L3]
5. Understanding the E-business model and consumer-oriented E-commerce[L2]
6. Illustrating and an EDI[L2]

**Relevance of the Course:**

Management information system is an Elective course in BE (Industrial and Production) program, which teaches the applications of trends in IT in making effective managerial decisions. It helps the students to become updated manager who can survive and challenge the competitive world by practicing best and quick managerial techniques/decisions in their organizations.

**Course Content**

**Unit – I**

**Fundamentals Of Information Systems:** Information systems in business, fundamentals of information systems, solving business problems with information systems.

**Information Systems For Business Operations:** Business information systems, Transaction processing systems, management information systems and decision support systems. Artificial intelligence, technologies in business, information system for strategic applications and issues in information technology. **12 Hours**

**Unit – II**

**Issues In Managing Information Technology:** Managing information resources and technologies global information technology, management, planning and implementing change, integrating business change with IT, security and ethical challenges in managing IT, social challenges of information technology. **10 Hours**

**Unit – III**

**Introduction To E-Business:** E-commerce frame work, Media convergence, Consumer applications, Organization applications.

**E-BUSINESS MODEL:** Architectural frame work for E-commerce, Application services and transaction Models – B2C Transactions, B2B Transactions, Intra-Organizational Transactions. **10 Hours**

**Unit – IV**

**E-Business Model:** WWW Architecture: Client server structure of the web, e-Commerce architecture, Technology behind the web.

**Consumer-Oriented E-Commerce:** Consumer oriented Application: Finance and Home Banking, Home shopping, Home Entertainment, Mercantile Process Models. **10 Hours**

**Unit – V**

**Electronic Data Interchange (EDI):** EDI Concepts, Applications in business – components of international trade, Customs Financial EDI, Electronic fund transfer, Manufacturing using EDI, Digital Signatures and EDI **10 Hours**

**Text books:**

1. Management Information systems- Managing Information Technology in the Internet Worked Enterprise- Jams. A O'Brien – Tata McGraw Hill publishing company limited, 2004.
2. Management Information Systems - Laudon & Laudon PHI, 2012.

**Reference books:**

1. Management Information systems- S. Sadogopan.PHI, 2005
2. Information system s for modern management - G.R. Murdick PHI, 2ndEdition, 2015

**Course Outcomes**

After learning all the units of the course, the student is able to;

1. Telling the fundamentals of Information systems and suitable Information systems for business operations. [L1]
2. Outlining the Issues in managing information technology.[L2]
3. Illustrating the E-business and developing its model.[L2]
4. Developing the E-business model and consumer-oriented E-commerce.[L6]
5. Understanding the EDI.[L2]

Course Articulation Matrix														
Course Outcomes		Program Outcomes											PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01
<b>CO1</b>	Telling the fundamentals of Information systems and suitable Information systems for business operations.	3		1			1		1		2			
<b>CO2</b>	Outlining the Issues in managing information technology.		2	2					1		2			1
<b>CO3</b>	Illustrating the E-business and developing its model.	2	2	3	1						1		1	
<b>CO4</b>	Developing the E-business model and consumer-oriented E-commerce.		2	3	1						1		1	
<b>CO5</b>	Understanding the EDI.	3		2		2					2	1		1

Course Title: <b>CNC &amp; ROBOTICS LAB</b>			
Course Code: P15IPL77	Semester: VII	L – T – P-H : 0 – 0 – 3-3	Credit:1.5
Contact Period - Practical: 36Hrs. Exam: 3Hrs.		Weightage: CIE: 50 %; SEE: 50%	

**Course Learning Objective:**

The course aims at prepare the students to use CNC Programs for different CNC machines to enhance their programing and operating skills in the field of Computer Aided Manufacturing.

**Course Content**  
**PART – A**

Writing and execution of manual part programming using ISO codes for machining of simple parts turning, taper turning, form turning and thread cutting. Use of radius compensation, canned cycles, macros etc. CNC milling- Writing and execution of part program for contour milling. Demonstration of basic CAD-CAM systems, generation of tool path from product geometry using CAD CAM simulation tools, Robot simulation modelling.

**PART – B**

Programming of robots by manual, lead through and off line methods. Use of robot programming languages to pick and place, stacking of objects in increasing or decreasing size. experiment on robot programming and simple sensor experimentation.

**Reference books:**

1. M.P. Groover, “Automation Production Systems and Computer Integrated Manufacturing”, Third Edition, Prentice Hall, 2007.
2. Ibrahim Zeid, R Subramanian, “CAD/CAM-Theory and Practice” m TMH, 2009.
3. R.K.Singal, “Fundamentals of Machining and Machine Tools”, I K International Publishing house Pvt. Ltd.
4. Appu KuttanK K, “Robotics”, I K International Publishing house Pvt. Ltd

**Course Outcome**

At the end of the course the students should be able to:

1. Write part programs for machining of simple parts turning, taper turning, form turning, thread cutting and Milling
2. Generate tool paths and CNC codes through Master CAM. Demonstrate the application of Robot through programming.

Course Articulation Matrix														
Course Outcomes		Program Outcomes											PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01
<b>CO1</b>	Write part programs for machining of simple parts turning, taper turning, form turning, thread cutting and Milling	3	2			3							3	1
<b>CO2</b>	Generate tool paths and CNC codes through Master CAM. Demonstrate the application of Robot through programming	3	2			3							3	1

Course Title: <b>Machine Tools Laboratory</b>			
Course Code:P15IPL78	Semester: VI	L-T-P-H: 0-0-3-3	Credits: 1.5
Contact Period: Lecture:39Hr	Exam: 3Hr	Weightage: CIE:50; SEE:50	

**Course objective:**

To train the students with the practical knowledge of components of machine tools, the various. Parameters that can be influence on machining characteristics

**Prerequisites:**

Students should have studied Production Technology and theory of metal cutting.

**Course Learning Objectives (CLO):**

After completion of lab the student should be able to

- Distinguish the parts of machine tools
- To identify the various parameters that can be influence machine tools
- Learn the effect of chips on tool life
- Evaluate the forces acting on different machine tools with conditions
- Asses to select right tools, materials for the machining process

### Course contents

1. Acceptance tests on Lathe.
2. Acceptance tests on drilling machine.
3. Acceptance tests on milling machine.
4. Determination of Cutting forces during milling using milling tool dynamometer.
5. Determination of chip reduction co-efficient in lathe
6. Measurement of cutting tool temperature using thermo-couples.
7. Disassembly and assembly of the following.
  - Lathe tool stock
  - Swivel vice
  - Screw jack
  - Tool head of a shaper
  - Indexing heads

### Course Outcome

At the end of the course the students should be able to:

1. Demonstrate the importance of alignment on lathe, milling, and drilling machine.
2. Describe and identify Disassembly and assembly of different machine parts.

### Scheme of Examination:

2 Experiments	: 40 Marks
Viva – Voce	: 10 Marks
	-----
Total	<b>: 50 Marks</b>
	-----

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Demonstrate the importance of alignment on lathe, milling, and drilling machine	3	2			3							3	1	
<b>CO2</b>	Describe and identify Disassembly and assembly of different machine parts.	3	2			3							3	1	



**Semester VIII**

Course Title: <b>Hydraulic and Pneumatic Systems</b>			
Course Code: P15IP81	Semester: VIII	L – T – P – H : 3 – 0 – 0 – 4	Credits: 3
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** Basic knowledge of elements of machine tool, control engineering and machine tool drive, MP-1, MP-2.

**Course Learning Objectives (CLOs).**

This course aims to:

1. The students will know the importance of hydraulic and pneumatic systems. [L5]
2. Understand and demonstrate the ability to identify the motor and pump. [L2]
3. Understand the concept of Direction Control Valve [L2]
4. Apply the basic concepts of hydraulic circuits. [L3]
5. Understand general properties of hydraulic fluids and to maintenance of hydraulic system. [L2]
6. Learn to demonstrate the various types of compressors and actuators. [L2]

**Relevance of the Course**

- Hydraulic and pneumatic system deals with power application through hydraulic pressure and compressed air pressure systems.
- The course aims at understanding and application of these system in industry and general application like elevators, automotive systems etc. It helps students in applying these techniques to develop the hydraulic circuit.

**Course Content****Unit-I**

**Introduction to Hydraulic Power:** Pascal's Law, structure of Hydraulic control system, advantages and disadvantage of hydraulic system.

**Pumps:** Pumping theory, Pump Classification, Gear Pump, Vane Pump, Piston Pumps, Pump performance, Pump selection. (Problems)

**Hydraulic Actuators and Motors:** Linear Hydraulic Actuators (Cylinders), Mechanics of Hydraulic Cylinder Loadings,

Gear Motor, Vane Motor, piston Motor, Hydraulic Motor Theoretical Torque, Power and flow rate, Hydraulic Motor Performance. (Problems) **10 Hours**

**Unit-II**

**Control Components in Hydraulic systems:** Introduction, Directional Control Valves (DCV), check valve, Pilot operated check valve, 2/2, 3/2, 4/2, 4/3 valves (Constructional features) and symbolic representation,

Pressure control valves – pressure relief valve, pilot controlled pressure relief valve, Pressure reducing valve, pilot operated sequence valve, counter balance valve, needle valve, pressure compensated flow control valve **10 Hours**

### Unit-III

**Hydraulic Circuit Design and Analysis:** ANSI symbols of hydraulic components, Control of single and Double acting Hydraulic cylinder, Regenerative circuit, Counter balance Valve application, double pump Hydraulic system, Hydraulic Cylinder sequencing Circuits, Cylinder Synchronizing Circuits, speed control of a Hydraulic Cylinder, Meter-in circuit and Meter-out circuit, speed control of Hydraulic Motors, Accumulators types of accumulators, accumulator as hydraulic shock absorber circuit, accumulator as an auxiliary power source, accumulator used as an emergency power source **12 Hours**

### Unit-IV

**Maintenance of Hydraulic systems:** Hydraulic oils – Desirable properties, General type of fluids, Sealing Devices, Reservoir system, Filters and strainers, location of filters in hydraulic circuits, filter rating, Wear of Moving Parts due to Solid – Particle Contamination, Problem caused by Gases in Hydraulic Fluids, Temperature control, Trouble shooting. **10 Hours**

### Unit-V

**Introduction to Pneumatic Control:** Choice of working medium, Characteristics of compressed air, Structure of Pneumatic control System, Production of compressed air – reciprocating compressor, double acting compressor, two stage compressor, screw compressor, vane compressor, centrifugal compressor, axial flow compressor, Preparation of compressed air, Methods of Air Dryers.

**Pneumatic rotary actuators:** gear motor, vane motor, piston motor

**10 Hours**

#### Text Books:

1. Oil Hydraulic systems – Principles and Maintenance by S.R. Majumdar, Tata McGraw Hill Publishing Company Ltd., 2010.
2. Pneumatic systems by S. R Majumdar, Tata McGraw Hill Publishing Co. – 1995

#### Reference Books

1. Pneumatics Basic Level TP 101, by Peter Croser and Frank Ebel, Festo Didactic publication- 1999.
2. Fundamentals of Pneumatic Control Engineering by J P Hasebrink & R Kobbler, Festo Didactic publication, 3<sup>rd</sup> edition – 1989.
3. Pneumatic Control for Industrial Automation by Peter Rohner & Gordon Smith, John Wiley Sons publication – 1989.
4. Power Hydraulics by Michael J Pinches and John G Ashby, Prentice Hall – 1989.
5. Fluid Power With Applications, Anthony Esposito, Pearson Publications, 2012
6. Hydraulics and Pneumatics – Andrew Parr, Jaico Publishing House, 2004

#### Course Outcomes:

At the end of the course the students should be able to:

1. Solve the problems on performance of gear pump and gear motor in hydraulic system and describe the necessity of hydraulic and pneumatic systems.
2. construct the different control valves
3. Gain the knowledge of designing the hydraulic circuit
4. Explain the concept of Pneumatic control system.
5. Demonstrate various types of compressors and actuators.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
CO1	Solve the problems on performance of gear pump and gear motor in hydraulic system and describe the necessity of hydraulic and pneumatic systems.	2	2	2		1								2	
CO2	construct the different control valves	3	2	2		1								2	
CO3	Gain the knowledge of designing the hydraulic circuit	2	2	2		1								2	
CO4	Explain the concept of Pneumatic control system.	3	2	2		2								2	
CO5	Demonstrate various types of compressors and actuators.	3	2	2		2								2	

Course Title: <b>Total Quality Management</b>			
Course Code: P15IP821	Semester: VIII	L – T – P – H : 3 – 0 – 0 – 4	Credits: 3
Contact Period - Lecture: 52Hrs.; Exam: 3Hrs.		Weightage: CIE: 50 %;	SEE: 50%

**Prerequisites:** Basic knowledge of Management & Entrepreneurship, supply chain management and Quality concepts.

### Course Learning Objectives:

This Course aims the students, should be able to:

1. Understand Evolution and principles of TQM.[L1]
2. Understand management thinking process, models and tools for continuous improvement.[L2]
3. Know the General guidelines and steps for proactive improvement to develop new product. [L1]
4. Understand involvement of higher, middle and lower management for quality improvement.[L2]
5. Understand strategic planning in hosing management.[L2]
6. Know Regional and nationwide networking in TQM.[L1]

### Relevance of the Course:

Total Quality Management is a subject which deals with the concept of,

1. Evolution and principles of TQM,
2. models and tools for continuous improvement,
3. Importance of Reactive and Proactive improvement,
4. Principles of Team and Teamwork,
5. Importance of Societal networking, a TQM model for skill development ,

## Course Content

### Unit – I

**Overview of total quality management:** History of TQM. Axioms of TQM, CONTRIBUTION OF Quality Gurus –Deming’s approach, Juran,s quality trilogy, Crosby quality improvement, Kaizen, Ishikawa’s companywide quality control, and Feigenbaum; stheory of TQC.

**Evolution of Quality Concepts and Methods:** Quality concepts. Development of four fitness’s, evolution of methodology, evolution of company integration, quality of conformance versus quality of design from deviations to weaknesses to opportunities. Future fitness’s, four revolutions in management thinking and four level of practice. **11 Hours**

### Unit – II

**Four Revolutions in Management Thinking:** Customer focus, Continuous Improvement, Total participation, and Societal Networking.

**Focus on Customers;** Change in work concept marketing, and customers.

**Continuous Improvement:** Improvement As Problem Solving Process; Management By Process, WV Model Of Continuous improvement, process control, process control and process improvement, process versus creativity. QC tools; Identifying the problem, standard steps and tools, seven steps case study, seven QC tools. **10 Hours**

### Unit-III

**Reactive Improvement:** Management diagnosis of seven steps of reactive improvement. General guidelines for management diagnosis of a QI story, Discussion on case study for diagnosis of the seven steps.

**Proactive Improvement;** Introduction to proactive improvement, standard steps for proactive improvement, semantics, example-customer visitation, Applying proactive improvement to develop new products- three stages and nine steps. **10 Hours**

### Unit – IV

**Total Participation:** Teamwork skill. Dual function of work, teams and teamwork, principles for activating teamwork, creativity in team processes, Initiation strategies, CEO involvement Example strategies for TQM introduction. Infrastructure for mobilization. Goal setting (Vision/ Mission), organization setting, training and E education, promotional activities, diffusion of success stories, awards and incentives monitoring and diagnosis, phase-in, orientation phase, alignment phase, evolution of the parallel organization. **10 Hours**

### Unit – V

**Hoshin Management:** Definition, phases in Hoshin management strategic planning (proactive), Hoshin deployment, controlling with métiers (control), check and act (reactive). Hoshin management versus management by objective, Hoshin management and conventional business planning, Hoshin management as “systems Engineering” for alignment.

**Societal Networking:** Networking and societal diffusion – Regional and nationwide networking, infrastructure for networking, change agents, Center for quality Management case study, dynamics of a societal learning system. TQM as learning system, keeping pace with the need for skill, a TQM model for skill development. **11 Hours**

**Text books:**

1. A New American TQM Four Practical Revolutions in Management – Shoji Shiba, Alan Graham and David Walden, “”Productivity Press, Portlans (USA), 2001.
2. Management for Total Quality- N Logothetis “” Prentice Hall of India, New Delhi.1994.

**Reference books:**

1. Total Quality Management- N.V.R Naidu, K.M.Babu, Rajendra,”, 2006
2. Total Quality Management -Kesavan R - I K International Publishing house Pvt. Ltd, 2008

**Course Outcomes**

1. The students should learn and understand principles of Quality contributed by Quality guru’s
2. The students should be able to understand different Quality control tools used for continuous improvement.
3. The students should be able to learn proactive improvement to develop new product.
4. Students should be able to understand the involvement of different levels of management in TQM.
5. Students should be able understand strategic planning in hosing management.
6. Students should be able understand the importance of networking in TQM.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Ability to discuss the Evaluation of Quality Guru’s approaches and Quality methods.	2	2			2			2	2	2		2		
<b>CO2</b>	Ability to explain concepts of focus on customers and continuous improvements with QC tools.	2				2			2	2	2	2	2		
<b>CO3</b>	Ability to explain concepts of reactive improvement & Proactive improvements with case studies.	2							2	2	2	2	2		
<b>CO4</b>	Ability to understand the involvement of different levels of management in TQM.	2							2	2	2		2		
<b>CO5</b>	Ability to explain objectives and phases in hosing management.	2				2			2	2	2	2	2		

<b>Course Title: Materials Management</b>			
Course Code:P15IP822	Semester: VIII	L-T-P-H: 4-0-0-4	Credits: 3
Contact Period: Lecture:52Hr	Exam: 3Hr	Weightage: CIE:50;	SEE:50

**Prerequisites:** Students should have the knowledge of Management & Entrepreneur.

### **Course Learning Objectives (CLO):**

This Course aims the students, should be able to

- Define the concept value of material handling and purchase management. [L1]
- Understand inventory management techniques. [L3]
- Define the concepts of EOQ and Inventory systems. [L1]
- Understand the applications of information system and productivity in material management [L3]

### **Relevance of the course**

Materials Management is a subject which deals with the concept of,

- Materials management in organization and Purchasing Management
- Stores Management and Material handling.
- Inventory management and techniques.
- Economical Ordering quality and Practical inventory systems.
- Materials management information system and computer and Materials management and Productivity.

## **Course Content**

### **Unit – 1**

**Introduction to materials management:** Role, scope and importance of material control function, materials management in organization, cost aspects, materials management organization, specifications of materials, Advantages in integrated MM concept, waste control and materials research.

**Purchasing Management:** Importance and goals of Purchasing, Purchase systems, Pre purchase system, Ordering system, Post purchase system and Special purchasing systems.

**11 Hours**

### **Unit – II**

**Stores Management:** Layout of stores, Purpose of stores, Cost aspects and Productivity, Problems and development, new developments in storing.

**Materials handling:** Influencing factors and control, Equipment's, Evaluation of material handling, value analysis origin, definition and scope.

**10 Hours**

### **Unit -III**

**Inventory management and techniques:** Introduction, Raw material, WIP, Finished goods, Norms for inventory, Peculiars in India, Relevant costs, cost of ordering, cost of inventory carrying, Understocking cost and overstocking cost

**10 Hours**

### **Unit –IV**

**Economical Ordering quality:** Static risk model, Dynamic certain model (EOQ), Cost

sensitivity analysis, Importance of EOQ

**Practical inventory systems:** Systems design, Safety stock, Q-system, P-system, 8s optional replenishment system **10 Hours**

### Unit – V

**Materials management information system and computer:** MIS management and MM computer system for MIS and MM. In process materials and Management control

**Materials management and Productivity** Production, Productivity and modern industry, Interrelationship of profitability and productivity. Productivity I relation to materials. Total organizational effectiveness **11 Hours**

#### Text books:

1. “Materials Management-Integrated approach”, P.Gopalakrishnan, M.sundaresan, Published by Prentice Hall of India Private limited, 2017
2. “Materials Management-Procedures”, Text and cases, 2nd edition by AK.Datta, PHI learning private limited, 2010.

#### Reference books:

1. “Introduction to Materials Management” by Sterechapman, Tony k.Arnold, Ann.K.Gatewood, Cloyd Clive., 7th edition, published by Pearson, 2012.

#### Course Outcomes:

At the end of the course the students should be able to:

1. Describe scope and importance of material and purchasing management
2. Analyse value of material handling and store management.
3. Describe the inventory management techniques.
4. Illustrate concepts of EOQ and Inventory systems.
5. Explain applications of information system and productivity in material management.

Course Articulation Matrix (CAM)															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Describe scope and importance of material and purchasing management	2	2	2		1								2	
<b>CO2</b>	Analyse value of material handling and store management	2	2	2		1								2	
<b>CO3</b>	Describe the inventory management techniques.	2	2	1		1								2	
<b>CO4</b>	Illustrate concepts of EOQ and Inventory systems.	2	2	1		1								2	
<b>CO5</b>	Explain applications of information system and productivity in material management.	2	2	1		2								2	



<b>Course Title: Organizational Behaviour</b>			
Course Code: P15P823	Semester: VIII	L – T – P-H : 4 – 0 - 0-4	Credit: 3
Contact Period - Lecture: 52 Hrs.; Exam: 3 Hrs.		Weightage: CIE: 50 %;	SEE: 50%

**Prerequisites:**

Students should have the knowledge of activities of Management and Psychology

**Course Objectives:**

1. Understanding the Individual and Organization behavior
2. Analyzing the process of Learning.
3. Integrating the Perception and Motivation
4. Illustrating the Groups and Communication
5. Appraising the Conflict and stress management.

**Course Content****Unit - I**

**Introduction:** Definition of Organization Behavior and Historical development, Environmental context (Information Technology and Globalization, Diversity and Ethics, Design and Cultural, Reward Systems).

**The Individual:** Foundations of individual behavior, individual differences. Ability. Attitude, Aptitude, interests. Values. **11 Hours**

**Unit – II**

**Learning:** Definition, Theories of Learning, Individual Decision Making, classical conditioning, operant conditioning, social learning theory, continuous and intermittent reinforcement. **10 Hours**

**Unit – III**

**Perception:** Definition, Factors influencing perception, attribution theory, selective perception, projection, stereotyping, Halo effect.

**Motivation:** Maslow's Hierarchy of Needs theory, Mc-Gregor's theory X and Y, Hertzberg's motivation Hygiene theory, David Mc-Clelland's three needs theory, Victor Vroom's expectancy theory of motivation. **12 Hours**

**Unit - IV**

**The Groups:** Definition and classification of groups, Factors affecting group formation, stages of group development, Norms, Hawthorne studies, group processes, group tasks, group decision making. **PRINCIPLES OF COMMUNICATION:** Useful definitions, communication principles, communication system, role of communication in management, barriers in communication, how to overcome the barriers, **10 Hours**

**Unit – V**

**Conflict & Stress Management:** Definition of conflict, functional and dysfunctional conflict, stages of conflict process. Sources of stress, fatigue and its impact on productivity. Job satisfaction, job rotation, enrichment, job enlargement and reengineering work process. **10 Hours**



**Text books:**

1. Organizational Behaviour, Stephen P Robbins, 9<sup>th</sup> Edition, Pearson Education Publications, ISBN-81-7808-561-5 2002
2. Organizational Behaviour, Fred Luthans, 9<sup>th</sup> Edition, Mc Graw Hill International Edition, ISBN-0-07-120412-12002

**Reference Books:**

1. Organizational Behaviour, Hellriegel, Srocum and Woodman, Thompson Learning, 9<sup>th</sup> Edition, Prentice Hall India, 2001
2. Organizational Behaviour, Aswathappa - Himalaya Publishers. 2001
3. Organizational Behaviour, VSP Rao and others, Konark Publishers.2002
4. Organizational Behaviour, (Human behaviour at work) 9<sup>th</sup> Edition, John Newstrom/ Keith Davis. 2002

**Course Outcomes:**

1. Understanding the Individual and Organization behavior
2. Analyzing the process of Learning.
3. Integrating the Perception and Motivation
4. Illustrating the Groups and Communication
5. Appraising the Conflict and stress management.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Understanding the Individual and Organization behavior	3	1				2		1	3					1
<b>CO2</b>	Analyzing the process of Learning	1	3							1			2		
<b>CO3</b>	Integrating the Perception and Motivation		1	2						2	2		1		
<b>CO4</b>	Illustrating the Groups and Communication	3					1			2	1		1		
<b>CO5</b>	Appraising the Conflict and stress management.		2	1	2		1			2	1		1		1

<b>Course Title: Engineering System Design</b>			
Course Code: P15IP824	Semester: VIII	L – T – P–H : 4 – 0 – 0 –4	Credits: 3
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** The students should have undergone the basic courses on design & management courses.

**Course objectives:**

1. Understand the design by evolution and Morphology of design
2. Analysis of need and design concept.
3. Illustrate the design of decisions.
4. Outlining the reliability and economic Considerations in Design
5. Composing the Man-Machine interaction

**Course Contents**

**Unit-I**

**Introduction:** What is designing, Man as a designer: Design by evolution, inadequacies of Traditional design method: System approach of engineering problems: Need models: design History of large scale existing system.

**Morphology of Design:** The three phases of design projects, the structure of design process, Decision making and iteration. **10 Hours**

**Unit-II**

**Identification and analysis of Need:** Preliminary need statement, analysis of need, specifications, and standards of performance and constraints.

**Origination Of Design Concept:** Process of idealization, mental fixity, and some design Methods like morphological analysis, AIDA, brain storming etc. **10 Hours**

**Unit-III**

**Preliminary Design:** Mathematical modeling for functional design: concept of sensitivity, Compatibility and stability analysis.

**Evaluation of Alternatives And Design Decisions:** Physical reliability, DESIGN TREE: Quality of design, Concept of utility, multi criteria decisions, decisions under uncertainty and risk (Numerical). **10 Hours**

**Unit-IV**

**Reliability Considerations in Design:** Bath tub curve, exponential reliability function, System reliability concept (Numerical).

**Economics and Optimization in Engineering Design:** Economics in Engineering Design, Fixed and variable costs, break-even analysis. (Numerical)

**Optimization:** Introduction to LPP. **12 Hours**

**Unit-V**

**Man-Machine Interaction:** Designing for use and maintenance, Man-Machine Cycle, Design of displays and controls. Factors influencing displays and controls. **10 Hours**

**Text Books**

1. V. Gupta and P. Murthy, An Introduction to engineering design method, Tata McGraw Hill, 2000. ISBN-0070964416.
2. T. Woodson, Introduction of Engineering Design, Mc Graw Hill, 2001.

**Reference books**

1. D.D. Meredith, K.W. Wong, R.W. Woodhead and K.K. Worthman, Design & Planning of Engineering systems. 2000
2. M.A. Asimov, Introduction to Design, Prentice Hall. 1996
3. J. C. Jones, Design Methods, John Wiley & Sons Inc., 1992. ISBN: 0-471-28

**Course outcomes:**

1. Illustrating the design by evolution and Morphology of design
2. Outlining the need and design concept.
3. Compiling design of decisions.
4. Planning the reliability and economic Considerations in Design
5. Creating proper Man-Machine interaction

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Illustrating the design by evolution and Morphology of design	2	2	2		2									
<b>CO2</b>	Outlining the need and design concept	2	2	2		2									
<b>CO3</b>	Compiling design of decisions.	3	3	2		2									
<b>CO4</b>	Planning the reliability and economic Considerations in Design	2	2	3		2							2		
<b>CO5</b>	Creating proper Man-Machine interaction	2	2	2		2							2		

<b>Course Title: Product Design &amp; Manufacturing</b>			
Course Code: P15IP831	Semester: VIII	L-T-P-H : 4 -0- 0-4	Credit: 3
Contact Period - Lecture: 52Hrs Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** The students should have basic knowledge of design & production technology.

### Course Learning Objectives (CLOs)

At the end of the Course the students should be able to,

1. Identify and explain the basic requirements to develop a new product, Phases involved in design and Role of Tolerance and Process capability in Product Design.
2. Explain the Role of Aesthetic and Role of 3'S in developing a new Product.
3. Define and Explain the Strength, Stiffness and Rigidity considerations in product design.
4. Explain the role of Design, Process engineers and the Problems faced by industrial Designer.
5. Explain the process involved in Designing Plastics, Rubber & Ceramics parts.
6. Identify the Economic factors influencing Design and how to add Value to product.

### Course Content

#### Unit – II

**Introduction to Product Design:** Asimov's Model: definition of Product Design, Design by Evolution, Design by Innovation, Essential Factors of Product Design, Production-Consumption Cycle, Flow and Value Addition in the Production – Consumption Cycle, The Morphology of Design (The seven phases), Primary Design Phases and flowcharting, Role of Allowance, Process Capability, and Tolerance in Detailed Design and Assembly. Characteristics of successful product development, Design and development of products, duration and cost of product development, the challenges of product development. **10 Hours**

#### Unit – II

**Product Design Practice And Industry:** Induction, Product Strategies, Time to Market, Analysis of the Product, The Three S's, Standardization, Renard Series (Preferred Numbers), Simplification, The Designer and His Role, The Industrial design Organization, Basic Design Considerations, Procedure adopted by Industrial Designers, Types of Models designed by Industrial Designers, Role of Aesthetics in Product Design, Functional Design Practice.

**Modern Approaches to Product design:** introduction, Definition, Advantages and Disadvantages of Concurrent Design, Agile Manufacturing Process and Flexible Manufacturing System. **11 Hours**

#### Unit – III

**Design For Production –Metal Parts, Plastics And Rubber Parts:** Producibility Requirements in the Design of Machine Components, Forging Design, Pressed Components Design, Casting Design, Design for Machining Ease, Design for Powder Metallurgical Parts, Expanded Metals and Wire Forms. Approach to Design with Plastics, Plastics, Plastic Bush Bearings, Gears in Plastic, Fasteners in Plastic, Rubber Parts, Design Recommendations for Rubber Parts, Tolerances. **11 Hours**

#### **Unit – IV**

**Optimization in Design:** Introduction, Siddal's Classification of Design Approaches, Optimization by differential Calculus, Lagrange Multipliers, Linear Programming (Simplex Method), Geometric Programming, Johnson's Method of Optimum Design.

**Economic Factors Influencing Design:** Product Value, Design for Safety, Reliability and Environmental Considerations, Manufacturing Operations in relation to Design, Economic Analysis, Profit and Competitiveness, Break-even Analysis, Economics of New Product Design (Samuel Eilon Model) **10 Hours**

#### **Unit – V**

**Human Engineering Considerations in Product Design:** Introduction, Human being as Applicator of Forces, Anthropometry: man as Occupant of Space, The Design of Controls, The Design of Displays, and Man/Machine Information Exchange.

**Value Engineering and Product Design:** Introduction, Historical Perspective, What is Value? Nature and Measurement of Value, Maximum Value, Importance of Value, The Value Analysis Job Plan, Creativity, Steps to Problem-solving and Value analysis, Value Analysis Test, Value Engineering Idea Generation Check-list, material and Process Selection in Value Engineering. **10 Hours**

#### **Text Books**

1. A.C. Chitale and R.C. Gupta, "Product Design and Manufacturing", PHI.
2. Karl T. Ulrich & Steven D., Epingler, "Product Design & Development", Tata McGraw Hill, 3<sup>rd</sup> Edition, 2003

#### **Reference books**

1. Tim Jones, Butterworth Heinmann, "New Product Development", Oxford, UIC -1997.
2. Roland Engene Kinetovicz, New Product Development- Design & Analysis- John Wiley and Sons Inc., N.y. -1990.

#### **Course Outcome**

Upon successful completion of this course, students should be able to:

1. Describe, Interpret and apply the fundamental concepts of product design and manufacturing and the role of tolerance in product design.
2. Demonstrate the types of models designed by industrial engineer and role of aesthetic, Function and strength, stiffness and rigidity considerations in product design.
3. Select the different materials based on the functions of the product and complexity involved.
4. Explain the optimization parameters used for design and ergonomic factors influencing the success of the product.
5. Analyze the role of displays used and how to add value to the product and steps to be followed.

Course Articulation Matrix														
Course Outcomes		Program Outcomes											PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01
<b>CO1</b>	Describe, Interpret and Apply the fundamental concepts of product design and manufacturing and the role of tolerance in product design.	2	2		2	3			2	2		3		1
<b>CO2</b>	Demonstrate the types of models designed by industrial engineer and role of aesthetic, Function and strength, stiffness and rigidity considerations in product design.	2		2	3					2				
<b>CO3</b>	Select the different materials based on the functions of the product and complexity involved.	3	3	2	2					2		2		3
<b>CO4</b>	Explain the optimization parameters used for design and ergonomic factors influencing the success of the product.	2			2	2	3	3		2				3
<b>CO5</b>	Analyze the role of displays used and how to add value to the product and steps to be followed.	2	2	3	2	2				2				3

<b>Course Title: Concurrent Engineering</b>			
Course Code:P15IP832	Sem: VII	L-T-P-H: 4-0-0-4	Credits: 3
Contact Period: Lecture:52Hr	Exam: 3Hr	Weightage: CIE:50; SEE:50	

**Prerequisites:** Basic knowledge of Operation Management.

**Course Learning Objectives (CLO):**

This Course aims the students, should be able to

- Define overall cost and production cycle time, to improve better quality and delivery performance.
- Understand integrated product development, concurrent engineering and product models.
- Understand work methodology based on the parallelization of tasks, training people how to perform concurrent design effectively.

**Course Content**

**Unit -I**

**Introduction:** Introduction to concurrent engineering, Review of historical events, Push and Pull for new Paradigms: Competitive pressure push, Emerging technology push, Productivity improvement pull, Process reengineering pull. Areas of Manufacturing competitiveness, Products and Services, Process and Methodologies, Performance indicators, Infrastructure.

**9 Hours**

**Unit -II**

**Life-Cycle Management:** Introduction, Shrinking Life Cycle, Refocusing product development efforts, Impact of Early Decision Making with cost functions-Exponential, Logarithmic & Parabolic, Life-Cycle Management- Risk management, Aspects of life cycle management.

**Cycle Management Tools and Techniques:** New Product Introduction, Managing Continuity, Managing revision changes, Life-Cycle Cost Drivers, Life-Cycle Management Tools-QFD, Focusing on customer satisfaction, QFD technique, Sequential Versus Concurrent Engineering.

**11 Hours**

**Unit-III**

**Process Reengineering:** Understanding and Managing Change-Traits, Reengineering Approaches, Work Flow Mapping, Information Flow-Charting, Enterprise Models, Process Improvement Methodology, Change Management Methodology, Concurrent Process Re-engineering. 5Hrs

**Concurrent Engineering Definitions:** Introduction, CE Definitions and Basic Principles of CE, Components of CE, Concurrency and Simultaneity, Modes of Concurrency, Benefits of Concurrent Engineering.

**11 Hours**

**Unit -IV**

**Co-Operative Work Teams:** Introduction, Co-operative concurrent teams, Program organization, Supplier rationalization, Types of CE organization, Management styles or philosophies, Workplace organization and visual control.

**System Engineering:** Introduction, An Automobile Manufacturing Process, System

Engineering, Systems Thinking, Approaches to System Complexity, Sharing and Collaboration in CE, Seamless Integration-Logistics integration, Agile Virtual Company. **11 Hours**

### Unit -V

**Information Modeling:** Information Modeling, Modeling Methodology, Concurrent Engineering Process Invariant, Enterprise Model-Class, Specification Model-Class, Product Model-Class, Process Model- Class, Cognitive Models, Merits and Demerits.

**Concurrent Engineering Metrics for IT:** Based manufacturing – process efficiency metrics, Process effectiveness metrics. Case Studies on Concurrent Engineering. **10 Hours**

### Text Books

1. Concurrent Engineering Fundamentals - Integrated Product and Process Organization, Prasad B, Prentice Hall, Englewood, Cliffs, New Jersey 2008.
2. Prasad.B, Concurrent Engineering Fundamentals, - Integrated Product and process organization Vol. 1 & 2, Prentice Hall Englewood, Cliffs, New Jersey 1996.

### References

1. Shortening Lead Times, Raising Quality and Lowering Costs, ohan.R. Hartely, Concurrent Engineering, Productivity Press, Portland, Oregon, 1992.

### Course Outcome:

1. Discuss the general concepts about Concurrent engineering.
2. Explain the life cycle management and its tools.
3. Describe the importance of process reengineering in concurrent engineering.
4. Explain importance of team work and system engineering approaches.
5. Explain about information modeling and matrix for IT.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Discuss the general concepts about Concurrent engineering.	2	2	3		2								2	
<b>CO2</b>	Explain the life cycle management and its tools.	2	2	2		1								2	
<b>CO3</b>	Describe the importance of process reengineering in concurrent engineering.	1	1	2		2								2	
<b>CO4</b>	Explain importance of team work and system engineering approaches.	2	1	1		3								2	
<b>CO5</b>	Explain about information modeling and matrix for IT.	1	2	2		2								2	



<b>Course Title: Rapid Prototyping</b>			
Course Code: P15IP833	Semester: VIII	L-T-P-H : 4 -0- 0-4	Credit: 3
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** Students should have the knowledge of Product Design and Manufacturing.

### Course Learning Objectives:

At the end of the Course the students should be able to:

1. Apply the fundamental concepts, constructions and principal of different Rapid Prototyping Techniques used to develop the prototypes.
2. Demonstrate the operation principles, advantages, applications, limitations of the various Rapid Prototyping Techniques.

## Course Content

### Unit -I

**Introduction:** Definition of Prototype, Types of prototype, roles of prototype, History of RP systems, classification of RP systems, STL file, and basic steps in RP, advantages and disadvantages of RP system, and applications.

**Stereo lithography Systems:** Principle, Process parameter, process details, Data preparation, data files and machine details, merits and demerits, materials, Applications. **10 Hours**

### Unit - II

**Fusion Deposition Modelling:** Principle, Process parameter, merits and demerits, machine details materials, Applications, Case study. Selective Laser Sintering: Type of machine, Principle of operation, process parameters, Data preparation for SLS, merits and demerits, machine details materials, Applications. **11 Hours**

### Unit - III

**Laminated Object Manufacturing:** Principle of operation, LOM materials, process parameters, process details, merits and demerits, materials, application. Solid Ground Curing: Principle of operation, process parameters, Machine details, merits and demerits, materials, Applications. **10 Hours**

### Unit – IV

**Concepts Modelers:** Concept modelers and its uses, difference between concept modelers and RP machine. Principle of operation, merits and demerits, Applications of Thermal jet printer, Sander's model market, 3-D printer, GenisysXs printer, JP system 5, object Quadra systems. **11 Hours**

### Unit -V

**Rapid Manufacturing Process Optimization:** factors influencing accuracy, data preparation errors, Part building errors, Error in finishing, influence of build orientation. Allied Processes: vacuum casting, surface digitizing, surface generation from point cloud data, surface modification — data transfer to solid models. **10 Hours**

**Text books**

1. Paul F. Jacobs, "Stereo lithography and other RP & M Technologies," American Society Mechanical Engineers, 1st January 1996, ISBN: 978-0872634671.
2. Pham D.T & Dimov S.S, "Rapid Manufacturing," Springer-Verlag London Ltd., 1<sup>st</sup> Edition 2001, ISBN: 978-1-4471-1182-5.

**References**

1. Terry Wohlers, "Wohlers Report 2000," Wohler's Association, 1st Edition 2000.

**Course Outcomes**

At the end of the course the students should be able to:

1. Describe Rapid prototyping techniques and Stero Lithography Process.
2. Analyze the concept of FDM, SLS in Industries.
3. Analyze the concept of LOM, SGC in Industries.
4. Enlighten Different Modelers.
5. Optimize rapid prototyping parameters and process.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Describe Rapid prototyping techniques and Stero Lithography Process.	2	2	1		2								2	2
<b>CO2</b>	Analyze the concept of FDM, SLS in Industries.	2	2	1		2								2	2
<b>CO3</b>	Analyze the concept of LOM, SGC in Industries.	2	2	1		2								2	2
<b>CO4</b>	Enlighten Different Modelers.	2	2	1		2								2	2
<b>CO5</b>	Optimize rapid prototyping parameters and process.	1	1	1		2								2	2

<b>Course Title: Industrial Automation</b>			
Course Code: P15IP834	Semester: VIII	L -T- P-H : 4- 0- 0-4	Credits: 3
Contact Period - Lecture: Hrs.; Exam: Hrs.		Weightage: CIE: 50 %; SEE: 100%	

**Prerequisites:** The students should have undergone the course on CAD/CAM, Operations Management and the concepts of Robots in Manufacturing.

### Course Learning Objectives (CLOs):

The Students should be able to,

1. Define the concept of automation in Manufacturing [L1].
2. Demonstrate the knowledge of their understanding of drives and controls in automation [L1].
3. Understand the different modeling techniques [L2].
4. Understand the different techniques, drives and controls used in manufacturing applications [L2].
5. Understand the Production planning, cost control and inventory management [L2].

### Relevance of the Course:

Industrial Automation is a subject which deals with the concept of,

1. Automation in manufacturing sector.
2. Different automation techniques.
3. Concept of drives, controls and modeling in automation.

## Course Content

### Unit – I

**Fundamentals of Manufacturing:** Fundamentals of manufacturing, Production System facilities, Manufacturing support systems, different types of manufacturing systems, Automation in Production Systems, Automation Principles and Strategies, Manufacturing Operations, Product and Product Relationships. **10 Hours**

### Unit – II

**Mathematical concepts and models:** Production concepts and mathematical models, cost of manufacturing operation, numericals.

**Automation and modeling automated manufacturing systems:** Basic elements of Automated System, Advanced Automation Functions, Levels of Automation, and Performance. Components of Automation: sensors and actuators and ADC, DAC and input output devices. **10 Hours**

### Unit – III

**Industrial Control and Process Planning:** Industrial Control Systems, Sensors, Actuators and other Control Systems, Discrete Control using PLC and PLC network. Manufacturing Support Systems, CAPP, Automated CAPP, Advanced Manufacturing. **10 Hours**

### Unit – IV

**Power Hydraulics and Pneumatics:** Concepts features and parameters governing the selection of various components necessary for building the elements, Circuit Design and Analysis.

Industrial Applications of Fluid power and pneumatic systems, Electro-Hydraulic Servo systems, Fluid logic control. **10 Hours**

### Unit – V

**PLC:** Introduction, Micro PLC, Programming a PLC, Logic Functions, input and output modules, PLC Processors, PLC instructors, Documenting a PLC System, Timer and counter Instructions, Comparison & data handling instructions, Sequencing Instructions.

**Computer Aided Planning, Control and Computer Monitoring:** Production Planning and control, cost planning and control inventory management, material requirements planning, shop floor control. Types of production monitoring systems. **1 0 Hours**

### Text Books

1. Performance modeling of automated manufacturing systems – Viswanandham, PHI.
2. Fluid Power System – Goodwin, McGraw Hill Press Limited, 1976.
3. Principles & Applications – Webb, PLC McMillan 1992.

### Reference Books:

1. Principles of CIM – Vajpayee, PHI.
2. Automation Production Systems & CIM – Mikell P Grover, Pearson Education, Asia.
3. Fluid Power with Applications – Anthony Esposito, Prentice Hall, 1997.
4. Mechatronics – W. Bolton, Longman, Addison Wesley.

### Course Outcome:

After learning all the units of the course, the student is able to,

1. Understand the different automation techniques in manufacturing.
2. Define the different levels of Automation and performance.
3. Demonstrate the knowledge of drives used in automation.
4. Define the electro-hydraulic servo systems and fluid logic control systems.
5. Understand the different drives, controls and modeling techniques used in automation.

Course Articulation Matrix															
Course Outcomes		Program Outcomes											PSO		
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Understand the different automation techniques in manufacturing.	2		3		2			2	2		2		1	
<b>CO2</b>	Define the different levels of Automation and performance.	2	3	2		2				2					
<b>CO3</b>	Demonstrate the knowledge of drives used in automation.	2	2					2	2						
<b>CO4</b>	Define the electro-hydraulic servo systems and fluid logic control systems.	2	2			3		2	2					2	
<b>CO5</b>	Understand the different drives, controls and modeling techniques used in automation.	2	3	2		2					2			2	

<b>Course Title: Just In Time Manufacturing</b>			
Course Code: P15IP841	Semester: VIII	L-T-P -H: 4 -0 - 0-4	Credits: 3
Contact Period - Lecture: 4Hrs.;Exam: 3 Hrs.		Weightage: CIE: 50 %; SEE: 50%	

**Prerequisites:**

Students should have the knowledge of activities of Basics of production Management, Statistics.

**Course Learning Objectives (CLOs):**

This Course aims to;

1. Illustrate the basics of JIT manufacturing and its implementation at Toyota.[L2]
2. Discussing about the method of achieving the Production smoothing in JIT. [L6]
3. Summarize the JIT implementation in different type of organizations and at different countries.[L2]
4. Telling the Design, development and management of JIT manufacturing systems [L1]
5. Develop the Supply management systems for JIT manufacturing systems.[L6]
6. Design the framework for implementing the JIT manufacturing systems. [L6]

**Relevance of the Course:**

Just in Time Manufacturing is an Open Elective course in Industrial and Production program, which teaches recent trends in production techniques. It helps the students of all branches of engineering to become updated engineer who can survive and challenge the competitive world by practicing best production techniques at their organizations.

**Unit – I**

**Jit-In Introduction:** The new production system research association of Japan, some definitions of JIT, core Japanese practices of JIT, basic elements of JIT, benefits of JIT

**Modern Production System:** Philosophy of Toyota's production system, basic framework of Toyota production system. KANBAN SYSTEM – other types of kanbans, kanban rules, adapting to fluctuations in demand through kanban, whirligig, determining the number of kanbans in Toyota production system, A detailed kanban system example, supplier kanban and the sequence schedule for use by suppliers. **10 Hours**

**Unit – II**

**Production Smoothing In Toyota Production System:** production planning, production smoothing, adaptability to demand fluctuations, sequencing method for the mixed model assembly line to realize smoothed production, Criticism of Toyota production system by the communist party of Japan. EDP system for support of the Toyota Production system, Shortening lead time in Toyota Production system, reducing the setup time. Automation in Toyota production system, some comparisons with other manufacturers. **10 Hours**

**Unit – III**

**Global Implementation Of Jit:** JIT in automotive industry, JIT in electronics, computer, telecommunication and instrumentation, JIT in process type industry, JIT in seasonal demand industry, other manufacturing industries, JIT in service and administrative operations, conclusion.

**Jit Implementation Surveys:** JIT implementation in US manufacturing firms-analysis of survey results, just in time manufacturing in UK industries, just in time production in West Germany, just in time production in Hong Kong electronics industry, Conclusion. **11 Hours**

#### **Unit – IV**

**Design, Development And Management of Jit Manufacturing Systems:** plant configurations and flow analysis for JIT manufacturing, comparison of JIT's "demand pull" system with conventional "push type" planning and control systems, quality management system for JIT, product design for JIT, human resource management in JIT, flexible workforce system at Toyota, creation and maintenance of teams for JIT, union organization and conduct of industrial relations in JIT, interface of JIT with advanced manufacturing technology, assessing performance in JIT manufacturing systems, product costing information systems in JIT manufacturing, an example of overhead allocation in JIT, potential for developing countries, potential for small manufacturers. **10 Hours**

#### **Unit – V**

**Supply Management For Jit:** JIT purchasing-the Japanese way, some studies in JIT purchasing, surveys on JIT purchasing, buyer-seller relationship in JIT purchasing, Quality certification of suppliers in JIT purchasing, some problems in implementation of JIT purchasing, reduction freight costs in JIT purchasing, monitoring supplier performance for JIT purchasing, audit in JIT purchasing, implementation of JIT to international sourcing, conclusion.

**Framework For Implementation Of Jit:** Implementation risks, some important activities to be performed during implementation, steps in implementation, a project network approach to implementation, conclusion. **11 Hours**

#### **Course Outcomes:**

1. Understanding the JIT Manufacturing and its implementation at Toyota.
2. Illustrating the method of achieving the Production smoothing in JIT.
3. Analyzing the JIT implementation in different type of organizations and at different countries.
4. Design, development and management of jit manufacturing systems
5. Preparing the Supply management systems and constructing the framework for implementing the JIT manufacturing systems.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Understanding the JIT Manufacturing and its implementation at Toyota	3				1				1					
<b>CO2</b>	Illustrating the method of achieving the Production smoothing in JIT.	2	2	2	1					1			1		1
<b>CO3</b>	Analyzing the JIT implementation in different type of organizations and at different countries.	1	2		1						1		1		
<b>CO4</b>	Design, development and management of JIT manufacturing systems		1		2	2				1			1		
<b>CO5</b>	Preparing the Supply management systems and constructing the framework for implementing the JIT manufacturing systems.	1	1	2	1					1	1	3		1	

Course Title: <b>Data Base Management System</b>			
Course Code: P15IP842	Semester: VII	L-T-P-H : 3-0-0-4	Credits: 3
Contact Period - Lecture: 52Hrs.; Exam: 3Hrs.		Weightage: CIE: 50 %;	SEE: 50%

**Prerequisites:**

Students should have the knowledge of activities of Basics of Management, Programming

**Course Learning Objectives (CLOs):**

This Course aims to;

1. Illustrating the Database and its user, concept and Architecture.[L2]
2. Citing and designing the Data models.[L5]
3. Describing the Primary file organization and Index structure of files[L2]
4. Creating the Relational data model, constraints algebra and SQL99 statements[L3]
5. Developing the Database and its implementation[L3]
6. Telling about the advanced and emerging Database technologies[L1]

**Relevance of the Course:**

A Data base management system is an Elective course in BE (Industrial and Production) program, which teaches basics of Data base Management, modeling, programming skills and

its latest techniques. It helps the students to become perfect engineer/Manager who can use his/her knowledge of DBMS in creating Databases and managing it and makes him/her competitive with software engineers

### Course Content

#### Unit - I

**Databases And Database Users:** Introduction, characteristics of data base approach, Actors on the scene, workers behind the scene, Advantages DBMS approach.

**Database Systems Concepts and Architecture:** Data models, Schemas and instances, DBMS architecture and data independence, database languages and interfaces, database system environment, classification of data base management systems.

**Data Modeling:** High level conceptual data models for database design. Entity types, entity sets, attributes, and keys, Relationship types, relationship types, roles and structural constraints. Weak entity types. ER diagrams **11 Hours**

#### Unit -II

**Data Storage And Primary File Organizations:** Introduction, Secondary storage devices, buffering of blocks, placing file records on disk, operations on files, heap files and sorted files, hashing techniques, RAID technology, Network attached storage.

**Index Structure Of Files:** Single-level and multilevel ordered indexes, dynamic multi-level indexes using B-trees and B<sup>+</sup> - trees. **11 Hours**

#### Unit – III

**Relational Data Model, Relational Database Constraints and The Relational Algebra:** Relational model concepts, constraints, and Database schemas. Update operations, Transactions and dealing with constraint violations, Unary, Binary & Additional relational operations, Use of Set theory, Queries in relational algebra.

**SQL-99:** Data definition & Types, constraints, and schema changes in SQL, Basic and complex queries in SQL. Insert, delete and update statements in SQL, views in SQL, Additional features of SQL. **10 Hours**

#### Unit - IV

**Database Design:** Informal design guidelines for relational schemas, functional Dependencies, Normal forms – First, second, Third, Boyce-Codd, fourth and fifth normal forms. Database design and implementation process, physical database design in relational databases

**System Implementation Techniques:** Transaction processing and system concepts, desirable properties of transactions, brief discussion on concurrency control, database recovery & database security **10 Hours**

#### Unit - V

**BRIEF DISCUSSION ON:** Object & Object-Relational Databases & Extended – Relational systems, Distributed databases, Deductive databases, Web database programming, data warehousing & mining, emerging database technologies and applications. **10 Hours**

#### Text books:

1. Fundamentals of database systems- Ramez Elmasri and Shamkant B. Navathe, 5<sup>th</sup> Edition, Pearson education, 2013
2. Database Management System-Raghu Ramakrishnan and Johannes Gehrke, 3rd Edition, TATA McGraw Hill, 2003



**Reference books:**

1. Modern Data base management – Fred R Mc Fadden, Jeferry A hoffer, Prescott, 8<sup>th</sup> edition, 2006
2. Database Management and Design- Gary W. Hansen and James V. Hanesn , 2nd Edition, PHI Pvt. Ltd,1998

**Course Outcomes**

After learning all the units of the course, the student is able to;

1. Defining and describing Database and its user, concept, Architecture and Data modeling.
2. Explaining the Data storage, Primary file organization and Index structure of files.
3. Illustrating the Relational data model, constraints algebra and SQL99 statements.
4. Designing the Database and its implementation.
5. Summarizing the advanced and emerging Database technologies.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01	02
<b>CO1</b>	Defining and describing Database and its user, concept, Architecture and Data modeling.	2	2		1					1	1	1			
<b>CO2</b>	Explaining the Data storage, Primary file organization and Index structure of files.	2	2							1	1				
<b>CO3</b>	Illustrating the Relational data model, constraints algebra and SQL99 statements	2	2								1			1	
<b>CO4</b>	Designing the Database and its implementation			2		1							1		
<b>CO5</b>	Summarizing the advanced and emerging Database technologies.	2		1		2		1					1		

<b>Course Title: Project Management</b>			
Course Code: P15IP843	Semester: VIII	L-T-P -H : 3 – 0 – 0 –4	Credits: 3
Contact Period - Lecture: 52Hrs.; Exam:3 Hrs.		Weightage: CIE: 50%; SEE: 50%	

**Prerequisites:** The students should have undergone the course on management course

### **Course Learning Objectives (CLO):**

At the end of the Course the students should be able to,

1. Define the concept of project management and the steps in the process. (L1)
2. Understand the functions of project management. (L2)
3. Define the concept and methods used in project management techniques. (L1)
4. Understand the Authorities and responsibilities of project manager.( L2)
5. Understand Project evaluation and review Techniques (PERT) Planning. (L2)
6. Understand the Performance improvement for the CM & DM companies for better project management.( L2)

## **Course Content**

### **Unit- I**

**Concepts Of Project Management:** Concepts of a Project, Categories of projects, Phases of project life cycle, Roles and responsibility of project leader, tools and techniques for project management.

**Project Planning and Estimating:** Feasibility report phased planning, Project planning steps, Objective and goals of the project, preparation of cost estimation, and evaluation of the project profitability. **12 Hours**

### **Unit – II**

**Organizing and Staffing The Project Team:** Skills / abilities required for project manager, Authorities and responsibilities of project manager, Project organization and types accountability in project execution, controls, tendering and selection of contractors. **9 Hours**

### **Unit – III**

**Project Scheduling:** Project implementation scheduling, effective time management, different scheduling techniques, resources allocation method.

**Tools & Techniques of Project Management:** Bar (GANTT) chart, bar chart for combined activities, logic diagrams and networks, Project evaluation and review Techniques (PERT) Planning, Computerized project management. **11Hours**

### **Unit – IV**

**Co-Ordination and Control:** Project direction communication in a project, MIS project co-ordination, project control requirement for better control of project or role of MIS in project control, performance, control, schedule control, cost Control. **9 Hours**

### **Unit – V**

**Performance Measures In Project Management:** Performance indicators, Performance improvement for the CM & DM companies for better project management, project management and environment.

**Case Studies on Project Management:** Case studies covering project planning, scheduling, use of tools & techniques, performance measurement. **11 Hours**

**Text Books:**

1. Project Management a System approach to Planning Scheduling & Controlling- Harold Kerzner, CBS Publishers and Distributors. 2002.
2. Project Execution Plan: Plan for project Execution interaction-Chaudhry S., 2001.

**References Books:**

1. Project Management – Benington Lawrence McGraw Hill 1970.
2. A Management Guide to PERT and CPM, WEIST & LeVY Eastern Economy of PH 2002. PERT & CPM. L.S. Srinath, Affiliated East West Press Pvt. Ltd. 2002.
3. Project Management with PERT and CPM- Moder Joseph and Philipscerel R., 2nd edition, New York VAN Norstrand, Reinhold - 1976.
4. Project planning analysis selection implementation & review prasanna chandra, ISBN 0-07-462049-5 2002.
5. Planning, Performing and Controlling- Angus, Project, 3rd Ed, Person Education, ISBN: 812970020m, 2001
6. Project planning scheduling & control- James P. Lawis, Meo Publishing Company, 2001.
7. Project Management- Bhavesh M. Patel, Vikas Publishing House, ISBN 81-259-0777-7, 2002

**Course Outcomes:**

1. Defining the concept of project management and the steps of the process.
2. Understanding the functions of project management.
3. Illustrating the concept and methods used in project management techniques.
4. Outlining the duties, authorities and responsibilities of project manager
5. Planning the performance measures in project management.

Course Articulation Matrix														
Course Outcomes		Program Outcomes											PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	01
CO1	Defining the concept of project management and the steps of the process.	2								2	2	3		
CO2	Understanding the functions of project management.	2	2						2		2			
CO3	Illustrating the concept and methods used in project management techniques.	2				2	1		1	2	2			
CO4	Outlining the duties, authorities and responsibilities of project manager	2					1	1	1	1	2	1		
CO5	Planning the performance measures in project management.	1	1	1	2					1		2	1	2

Course Title: <b>Production Planning and Control</b>			
Course Code:P15IP844	Semester: VIII	L-T-P-H: 4-0-0-4	Credits: 3
Contact Period: Lecture:52Hr	Exam: 3Hr	Weightage: CIE:50; SEE:50	

**Prerequisites:** Students should have the knowledge of work study and Lean manufacturing.

### **Course Learning Objectives (CLO):**

This Course aims the students, should be able to

- Define the concept of Production planning control and productivity.
- Understand the Objectives of plant layout and Plant location.
- Understand Applications of computers in production control.
- Define the concept of Record Management and Mechanizations

## **Course Content**

### **Unit – I**

**Production planning control:** Introduction, Forecasting/Sales forecasting, Importance of forecasting, Application of purposes of sales forecasts, Methods of sales forecasting,

**Production planning:** Definition, objectives of production planning, Factors influencing Process planning, Production control, principles and procedure of production control.

**10 Hours**

### **Unit – II**

**Productivity:** Definition, Productivity and production, Measurement of productivity, Productivity index, Importance of productivity, means of increasing productivity, Improving productivity by reducing work content, Productivity improvement procedure, Relationship between productivity and standard of living, The benefits of increasing productivity

**11 Hours**

### **Unit -III**

**Plant location:** Introduction, Measuring the relative merits of single facility alternatives when the dominant factors are both tangible and intangible, single facility location decisions when the dominant factors are measurable costs.

**Plant layout:** Definition, Objectives of plant layout, types of plant layout problems, Factors affecting layout, steps in planning a plant layout.

**11 Hours**

### **Unit – IV**

**Applications of computers in production control:** Introduction, Application of computer in production control, Role, Computer control in production process, Research and problem solving.

**Management information systems:** Introduction, Definition, Characteristics, need for information, structure of a management information system.

**10 Hours**

### **Unit – V**

**Record Management:** Definition, Purposes of records management, Qualities of a good report, steps in report preparation, Mechanizations, Objectives of mechanizations, Filling, Advantages of a good filling system, steps in instituting a filling system, steps in filling routine. **10 Hours**

**Text books:**

1. “Industrial Engineering and Production Management” by Mahajan, Dhanpat Rai & CO private limited, educational & Technical publishers, 2nd edition, 2001.
2. “Production Planning Control and Industrial Management” by K.C.Jain, L.N.Aggrawal, Khanna publications, 1995.

**Reference books:**

1. “Fundamentals of Production Planning and Control” by Stephen Chapman, 2007.
2. “Production planning and control” by R.Devaraj, L.Rasidhar, S.Ramachandran, Airwalk publications, 2017.

**Course outcomes:**

1. Describe concept of Production planning control and the Factors influencing Process planning
2. Define concept of Productivity and Explain productivity improvement.
3. Summarize plant layout and Plant location concept.
4. Explain the applications of computers in production control.
5. Explain the concept of Record Management and its Mechanizations.

Course Articulation Matrix															
Course Outcomes		Program Outcomes												PSO	
		1	2	3	4	5	6	7	8	9	10	11	12	1	2
<b>CO1</b>	Describe concept of Production planning control and the Factors influencing Process planning	2	2	2		1								2	
<b>CO2</b>	Define concept of Productivity and Explain productivity improvement	2	2	2		1								2	
<b>CO3</b>	Summarize plant layout and Plant location concept.	2	2	1		1								2	
<b>CO4</b>	Explain the applications of computers in production control.	2	2	1		1								2	
<b>CO5</b>	Explain the concept of Record Management and its Mechanizations.	2	2	1		2								2	